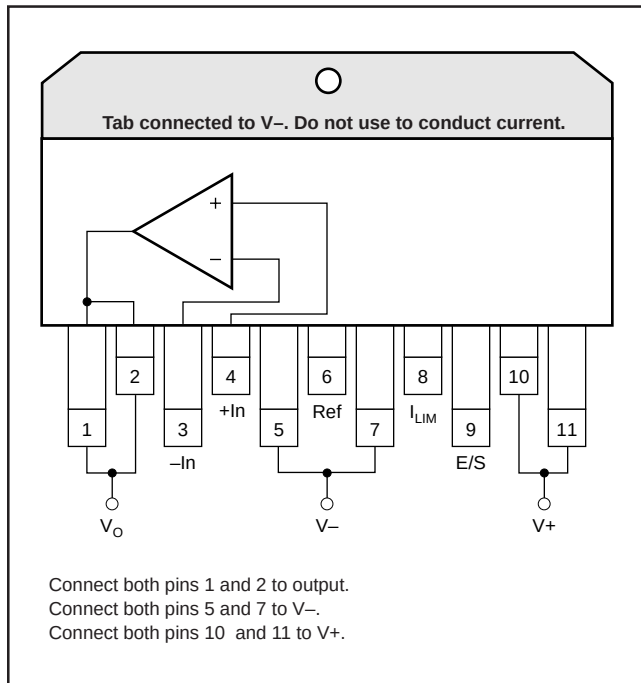


ABSOLUTE MAXIMUM RATINGS⁽¹⁾

Output Current	See SOA Curve (Figure 6)
Supply Voltage, V+ to V-	60V
Input Voltage Range	(V-) - 0.5V to (V+) + 0.5V
Input Shutdown Voltage	Ref - 0.5 to V+
Operating Temperature	-40°C to +125°C
Storage Temperature	-55°C to +125°C
Junction Temperature	150°C
Lead Temperature (soldering, 10s)	300°C
ESD Capability (Human Body Model)	2000V

NOTE: (1) Stresses above these ratings may cause permanent damage. Exposure to absolute maximum conditions for extended periods may degrade device reliability.

CONNECTION DIAGRAM



PACKAGE/ORDERING INFORMATION

PRODUCT	PACKAGE	PACKAGE DRAWING NUMBER	TEMPERATURE RANGE
OPA549T	11-Lead Power ZIP	242	-40°C to +85°C



ELECTROSTATIC DISCHARGE SENSITIVITY

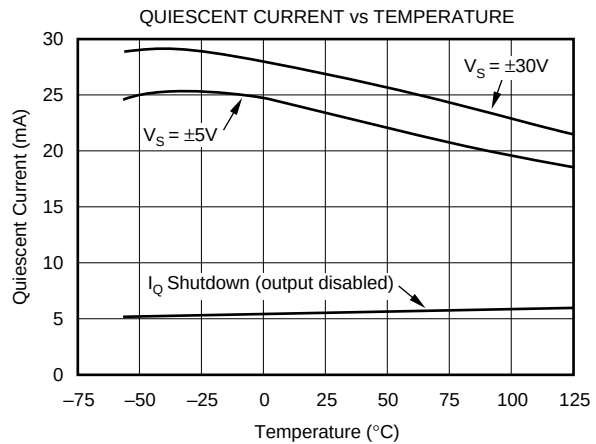
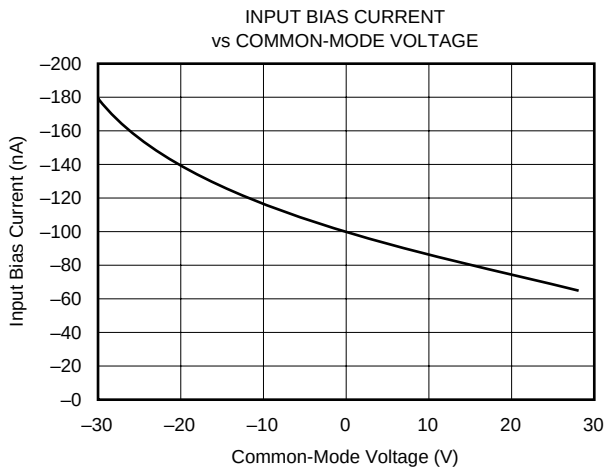
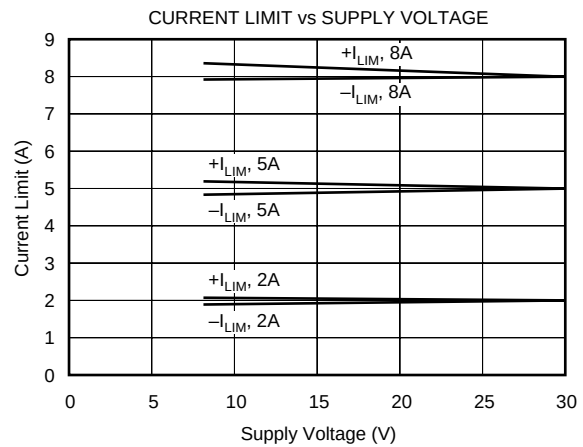
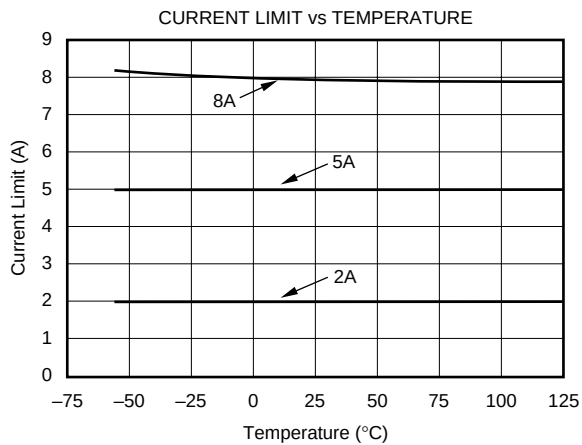
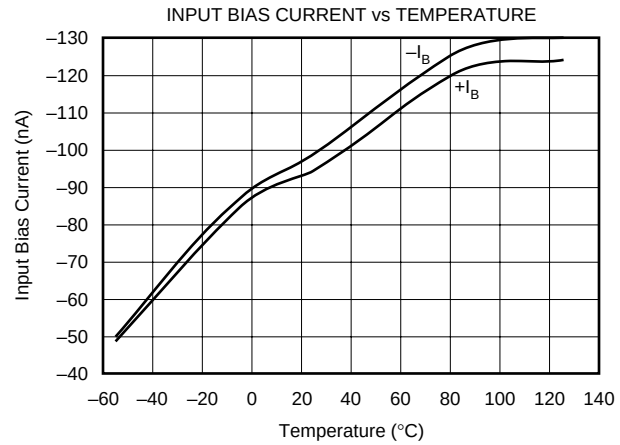
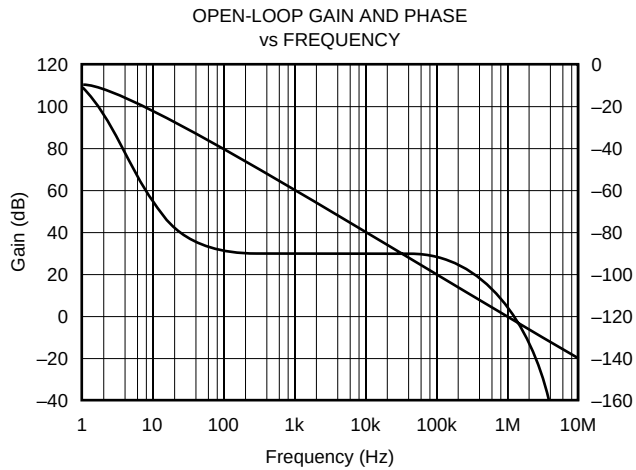
This integrated circuit can be damaged by ESD. Burr-Brown recommends that all integrated circuits be handled with appropriate precautions. Failure to observe proper handling and installation procedures can cause damage.

ESD damage can range from subtle performance degradation to complete device failure. Precision integrated circuits may be more susceptible to damage because very small parametric changes could cause the device not to meet its published specifications.

The information provided herein is believed to be reliable; however, BURR-BROWN assumes no responsibility for inaccuracies or omissions. BURR-BROWN assumes no responsibility for the use of this information, and all use of such information shall be entirely at the user's own risk. Prices and specifications are subject to change without notice. No patent rights or licenses to any of the circuits described herein are implied or granted to any third party. BURR-BROWN does not authorize or warrant any BURR-BROWN product for use in life support devices and/or systems.

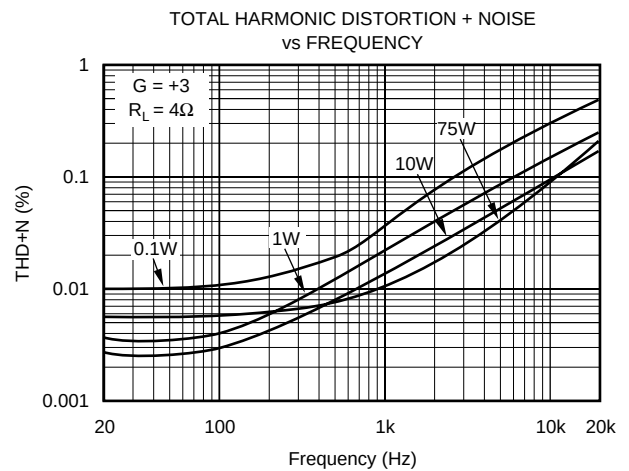
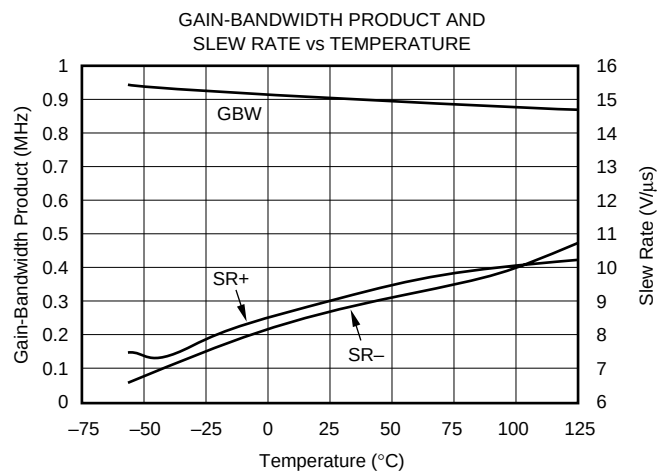
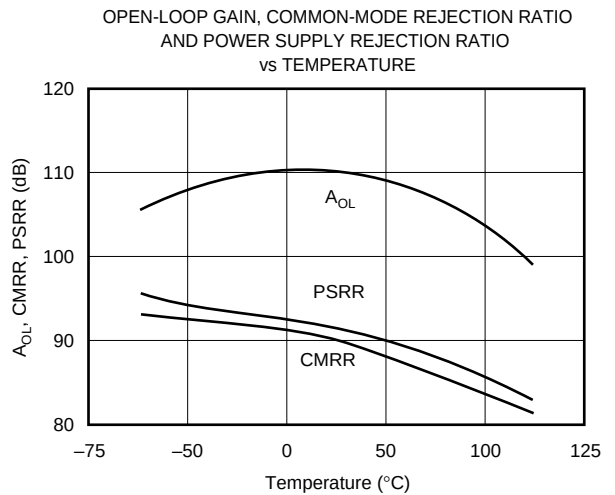
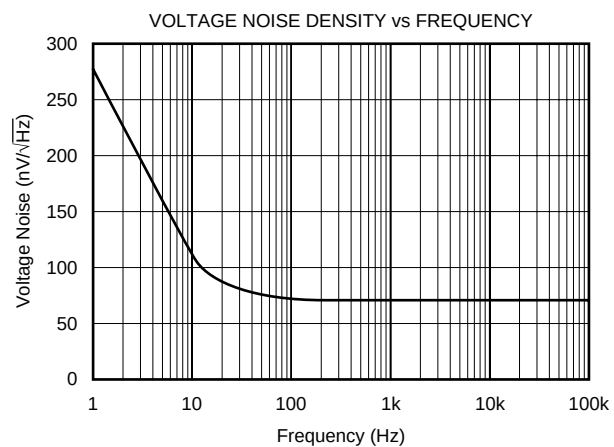
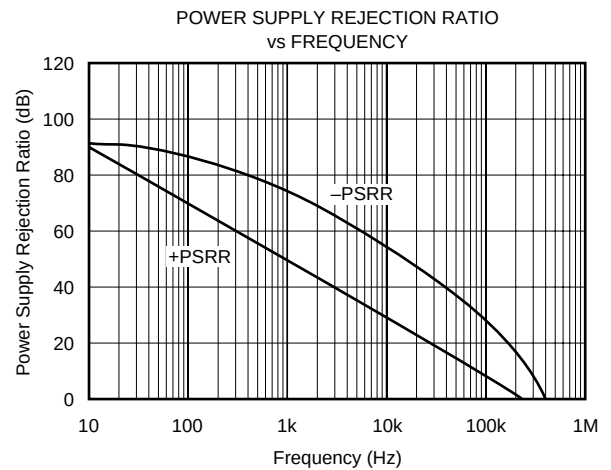
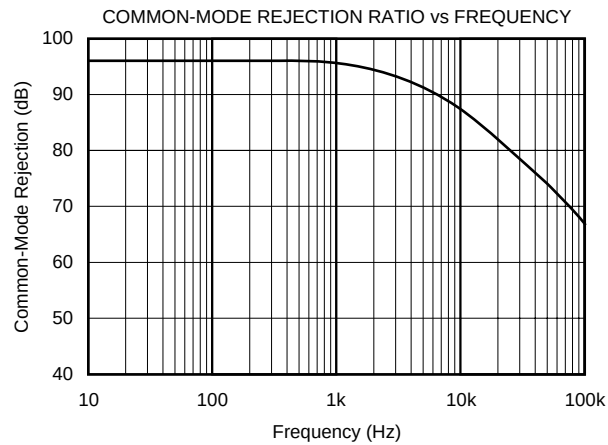
TYPICAL PERFORMANCE CURVES

At $T_{CASE} = +25^{\circ}\text{C}$, $V_S = \pm 30\text{V}$ and E/S pin open, unless otherwise noted.



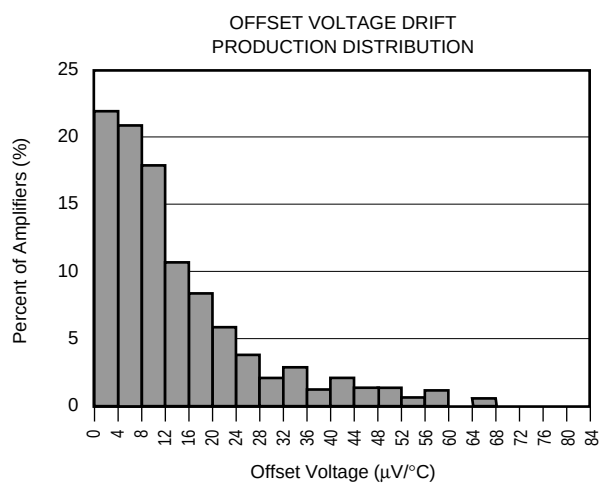
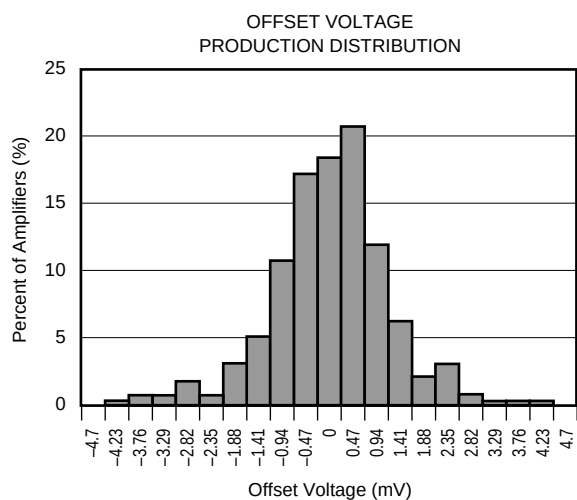
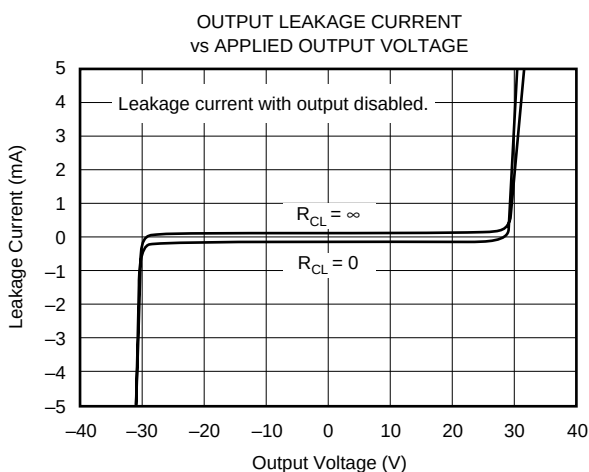
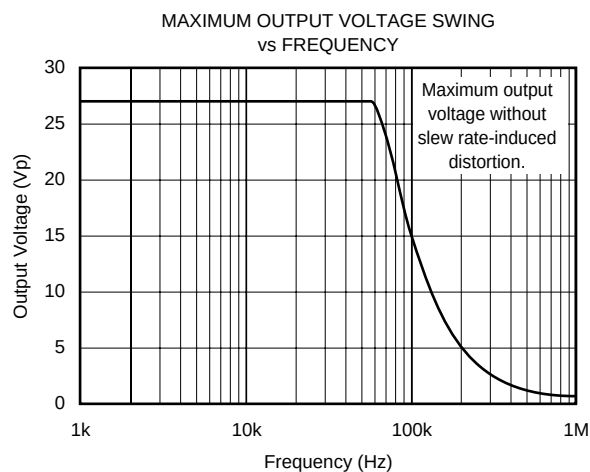
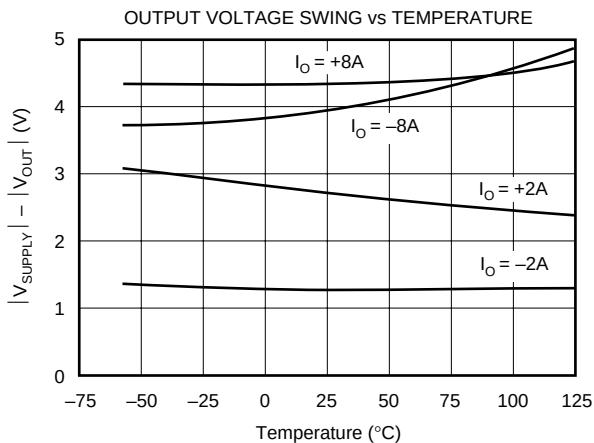
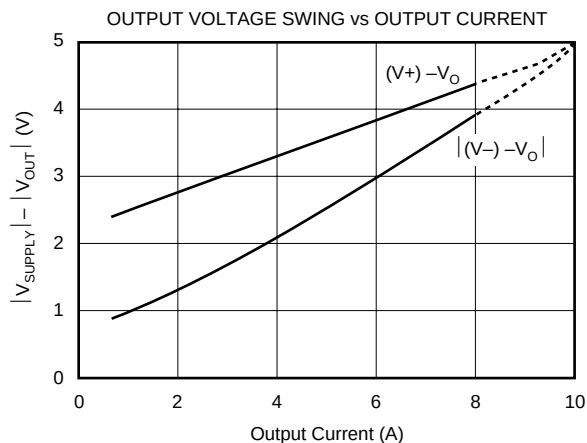
TYPICAL PERFORMANCE CURVES (Cont.)

At $T_{CASE} = +25^{\circ}\text{C}$, $V_S = \pm 30\text{V}$ and E/S pin open, unless otherwise noted.



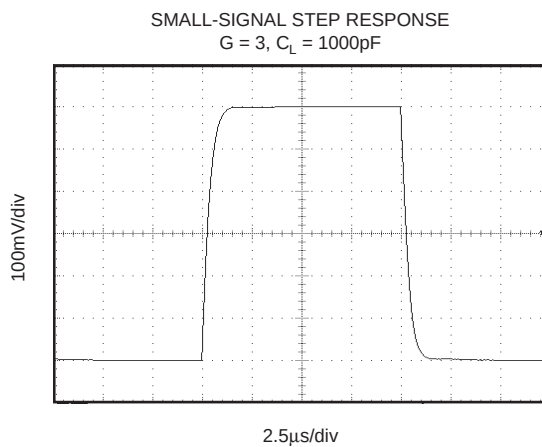
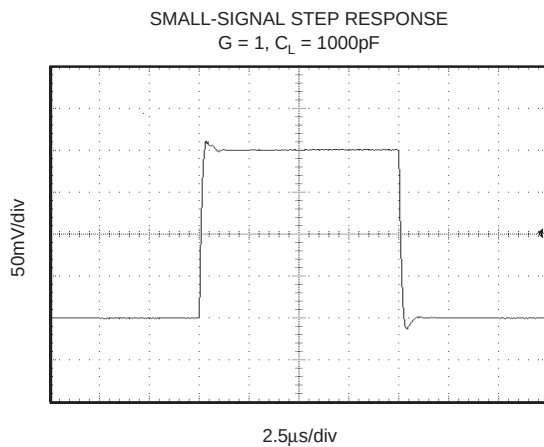
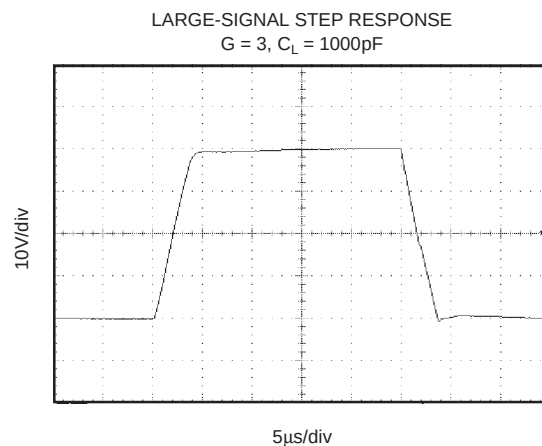
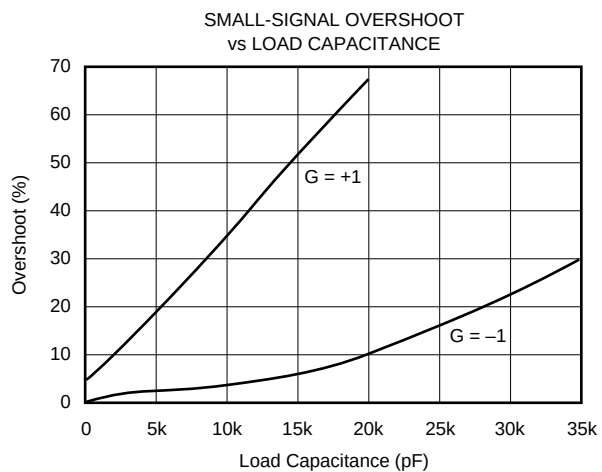
TYPICAL PERFORMANCE CURVES (Cont.)

At $T_{CASE} = +25^{\circ}\text{C}$, $V_S = \pm 30\text{V}$ and E/S pin open, unless otherwise noted.



TYPICAL PERFORMANCE CURVES (Cont.)

At $T_{CASE} = +25^{\circ}C$, $V_S = \pm 30V$ and E/S pin open, unless otherwise noted.



APPLICATIONS INFORMATION

Figure 1 shows the OPA549 connected as a basic non-inverting amplifier. The OPA549 can be used in virtually any op amp configuration.

Power supply terminals should be bypassed with low series impedance capacitors. The technique shown, using a ceramic and tantalum type in parallel, is recommended. Power supply wiring should have low series impedance.

Be sure to connect *both* output pins (pins 1 and 2).

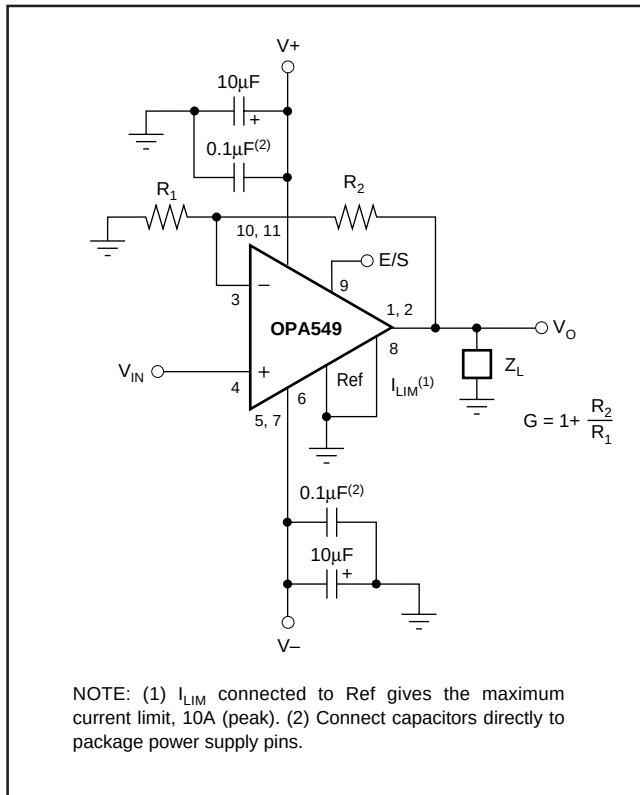


FIGURE 1. Basic Circuit Connections.

POWER SUPPLIES

The OPA549 operates from single (+8V to +60V) or dual ($\pm 4V$ to $\pm 30V$) supplies with excellent performance. Most behavior remains unchanged throughout the full operating voltage range. Parameters that vary significantly with operating voltage are shown in the Typical Performance Curves. Some applications do not require equal positive and negative output voltage swing. Power supply voltages do not need to be equal. The OPA549 can operate with as little as 8V between the supplies and with up to 60V between the supplies. For example, the positive supply could be set to 55V with the negative supply at -5V. **Be sure to connect both V- pins (pins 5 and 7) to the negative power supply and both V+ pins (pins 10 and 11) to the positive power supply. Package tab is internally connected to V-, however, do use the tab to conduct current.**

CONTROL REFERENCE (Ref) PIN

The OPA549 features a reference (ref) pin to which the I_{LIM} and the Enable/Status (E/S) pin are referred. Ref simply provides a reference point accessible to the user that can be set to V_- , ground, or any reference of the user's choice. **Ref cannot be set below the negative supply or above $(V_+) - 8V$. If the minimum V_S is used, Ref must be set at V_- .**

ADJUSTABLE CURRENT LIMIT

The OPA549's accurate, user-defined current limit can be set from 0A to 10A by controlling the input to the I_{LIM} pin. Unlike other designs, which use a power resistor in series with the output current path, the OPA549 senses the load indirectly. This allows the current limit to be set with a 0µA to 633µA control signal. In contrast, other designs require a limiting resistor to handle the full output current (up to 10A in this case).

Although the design of the OPA549 allows output currents up to 10A, it is not recommended that the device be operated continuously at that level. The highest rated continuous current capability is 8A. Continuously running the OPA549 at output currents greater than 8A will degrade long-term reliability.

Operation of the OPA549 with current limit less than 1A results in reduced current limit accuracy. Applications requiring lower output current may be better suited to the OPA547 or OPA548.

Resistor-Controlled Current Limit

Figure 2a shows a simplified schematic of the internal circuitry used to set the current limit. Leaving the I_{LIM} pin open programs the output current to zero, while connecting I_{LIM} directly to Ref programs the maximum output current limit, typically 10A.

With the OPA549, the simplest method for adjusting the current limit uses a resistor or potentiometer connected between the I_{LIM} pin and Ref according to Equation 1:

$$R_{CL} = \frac{75kV}{I_{LIM}} - 7.5k\Omega \quad (1)$$

Commonly used values are shown in Figure 2.

Digitally-Controlled Current Limit

The low-level control signal (0µA to 633µA) also allows the current limit to be digitally controlled by setting either a current (I_{SET}) or voltage (V_{SET}). The output current I_{LIM} can be adjusted by varying I_{SET} according to Equation 2:

$$I_{SET} = I_{LIM}/15800 \quad (2)$$

Figure 2b demonstrates a circuit configuration implementing this feature.

The output current I_{LIM} can be adjusted by varying V_{SET} according to Equation 3:

$$V_{SET} = (\text{Ref}) + 4.75V - (7500\Omega)(I_{LIM})/15800 \quad (3)$$

Figure 11 demonstrates a circuit configuration implementing this feature.

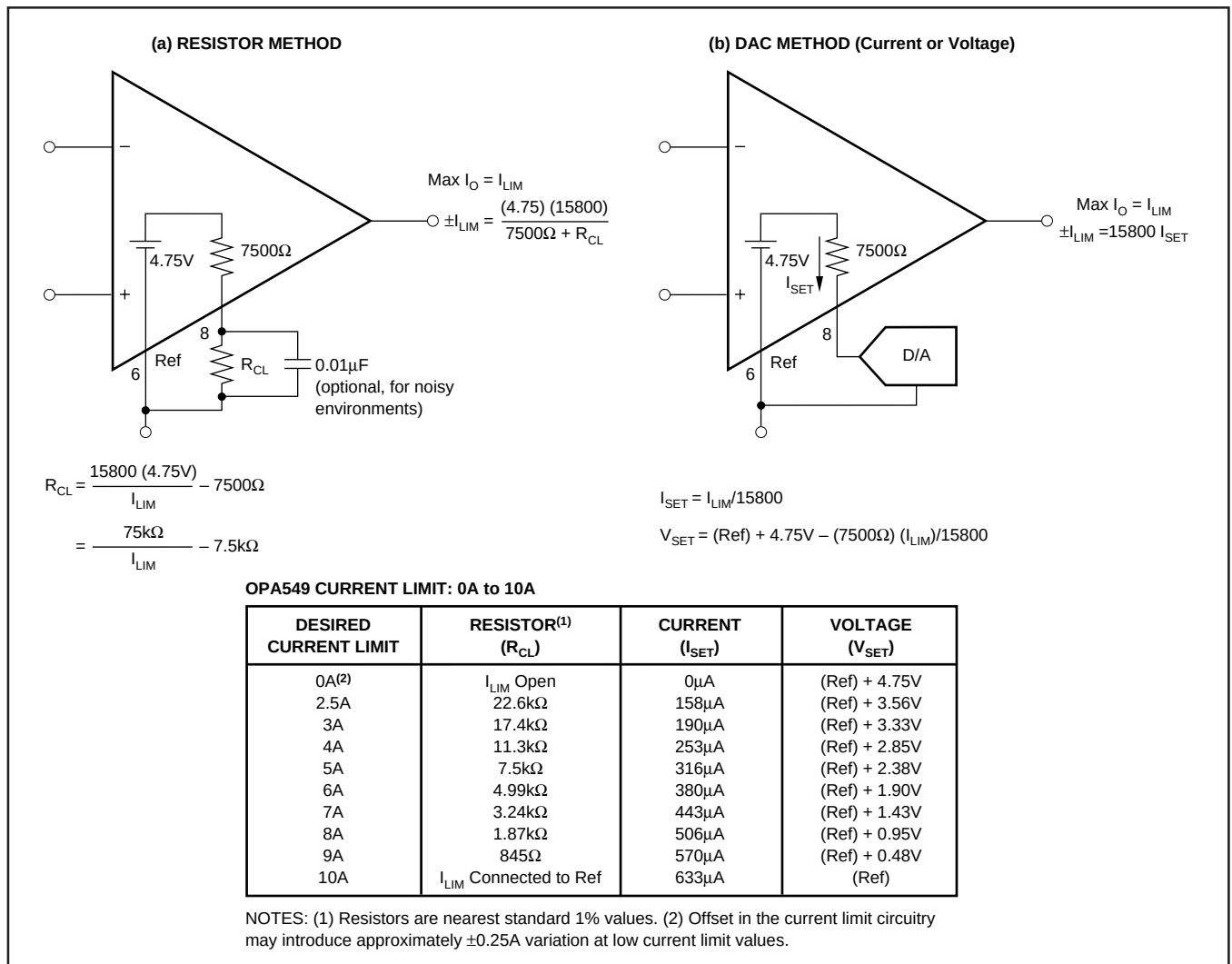


FIGURE 2. Adjustable Current Limit.

ENABLE/STATUS (E/S) PIN

The Enable/Status Pin provides two unique functions: 1) output disable by forcing the pin low and 2) thermal shutdown indication by monitoring the voltage level at the pin. Either or both of these functions can be utilized in an application. For normal operation (output enabled), the E/S pin can be left open or driven high (at least 2.4V above Ref). A small value capacitor connected between the E/S pin and C_{REF} may be required for noisy applications.

Output Disable

To disable the output, the E/S pin is pulled to a logic low (no greater than 0.8V above Ref). Typically the output is shut down in 1μs. To return the output to an enabled state, the E/S pin should be disconnected (open) or pulled to at least 2.4V above Ref. It should be noted that driving the E/S pin high (output enabled) *does not defeat internal thermal shutdown*; however, it does prevent the user from monitoring the thermal shutdown status. See Figure 3 for an example implementing this function.

This function not only conserves power during idle periods (quiescent current drops to approximately 6mA) but also allows multiplexing in multi-channel applications. Figure 12

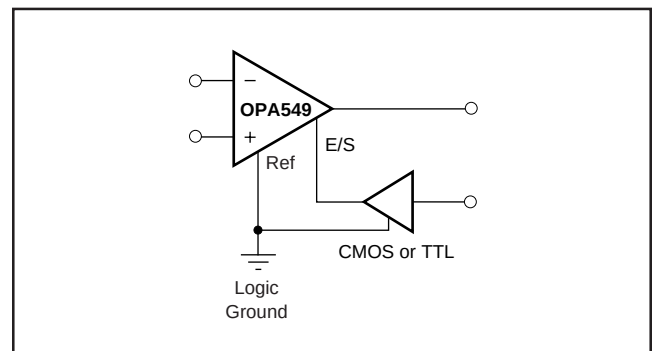


FIGURE 3. Output Disable.

shows two OPA549s in a switched amplifier configuration. The on/off state of the two amplifiers is controlled by the voltage on the E/S pin. Under these conditions, the disabled device will behave like a 750pF load. Slewing faster than 3V/μs will cause leakage current to rapidly increase in devices that are disabled, and will contribute additional load. At high temperature (125°C), the slewing threshold drops to approximately 2V/μs. Input signals must be limited to avoid excessive slewing in multiplexed applications.

Thermal Shutdown Status

The OPA549 has thermal shutdown circuitry that protects the amplifier from damage. The thermal protection circuitry disables the output when the junction temperature reaches approximately 160°C and allows the device to cool. When the junction temperature cools to approximately 140°C, the output circuitry is automatically re-enabled. Depending on load and signal conditions, the thermal protection circuit may cycle on and off. The E/S pin can be monitored to determine if the device is in shutdown. During normal operation, the voltage on the E/S pin is typically 3.5V above Ref. Once shutdown has occurred, this voltage drops to approximately 200mV above Ref. See Figure 4 for an example implementing this function.

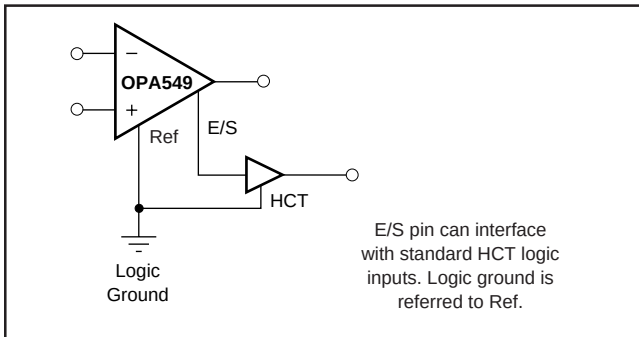


FIGURE 4. Thermal Shutdown Status.

External logic circuitry or an LED can be used to indicate if the output has been thermally shutdown, as demonstrated in Figure 10.

Output Disable and Thermal Shutdown Status

As mentioned earlier, the OPA549's output can be disabled and the disable status can be monitored simultaneously. Figure 5 provides an example of interfacing to the E/S pin.

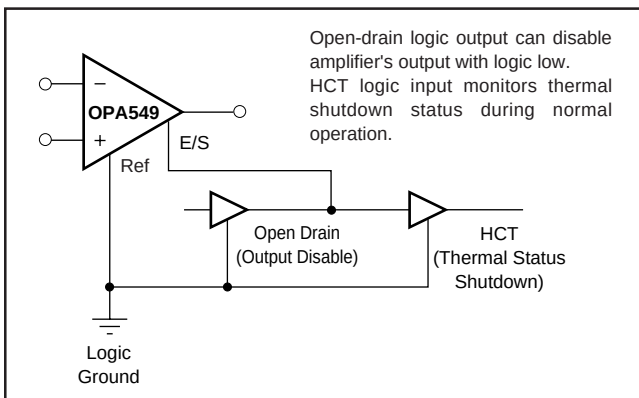


FIGURE 5. Output Disable and Thermal Shutdown Status.

SAFE OPERATING AREA

Stress on the output transistors is determined both by the output current and by the output voltage across the conducting output transistor, $V_S - V_O$. The power dissipated by the output transistor is equal to the product of the output current and the voltage across the conducting transistor, $V_S - V_O$.

The Safe Operating Area (SOA curve, Figure 6) shows the permissible range of voltage and current.

The safe output current decreases as $V_S - V_O$ increases. Output short circuits are a very demanding case for SOA. A short circuit to ground forces the full power supply voltage (V_+ or V_-) across the conducting transistor. Increasing the case temperature reduces the safe output current that can be tolerated without activating the thermal shutdown circuit of the OPA549. For further insight on SOA, consult Application Bulletin AB-039.

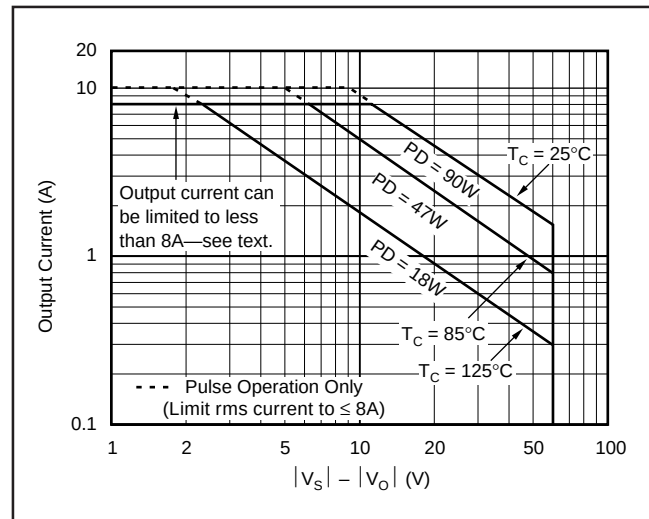


FIGURE 6. Safe Operating Area.

POWER DISSIPATION

Power dissipation depends on power supply, signal, and load conditions. For dc signals, power dissipation is equal to the product of output current times the voltage across the conducting output transistor. Power dissipation can be minimized by using the lowest possible power supply voltage necessary to assure the required output voltage swing.

For resistive loads, the maximum power dissipation occurs at a dc output voltage of one-half the power supply voltage. Dissipation with ac signals is lower. Application Bulletin AB-039 explains how to calculate or measure power dissipation with unusual signals and loads.

THERMAL PROTECTION

Power dissipated in the OPA549 will cause the junction temperature to rise. Internal thermal shutdown circuitry shuts down the output when the die temperature reaches approximately 160°C and resets when the die has cooled to 140°C. Depending on load and signal conditions, the thermal protection circuit may cycle on and off. This limits the dissipation of the amplifier but may have an undesirable effect on the load.

Any tendency to activate the thermal protection circuit indicates excessive power dissipation or an inadequate heat sink. For reliable operation, junction temperature should be limited to 125°C maximum. To estimate the margin of safety

in a complete design (including heat sink) increase the ambient temperature until the thermal protection is triggered. Use worst-case load and signal conditions. For good reliability, thermal protection should trigger more than 35°C above the maximum expected ambient condition of your application. This produces a junction temperature of 125°C at the maximum expected ambient condition.

The internal protection circuitry of the OPA549 was designed to protect against overload conditions. It was not intended to replace proper heat sinking. Continuously running the OPA549 into thermal shutdown will degrade reliability.

AMPLIFIER MOUNTING AND HEAT SINKING

Most applications require a heat sink to assure that the maximum operating junction temperature (125°C) is not exceeded. In addition, the junction temperature should be kept as low as possible for increased reliability. Junction temperature can be determined according to the Equations:

$$T_J = T_A + P_D \theta_{JA} \quad (4)$$

$$\text{where} \quad \theta_{JA} = \theta_{JC} + \theta_{CH} + \theta_{HA} \quad (5)$$

T_J = Junction Temperature (°C)

T_A = Ambient Temperature (°C)

P_D = Power Dissipated (W)

θ_{JC} = Junction-to-Case Thermal Resistance (°C/W)

θ_{CH} = Case-to-Heat Sink Thermal Resistance (°C/W)

θ_{HA} = Heat Sink-to-Ambient Thermal Resistance (°C/W)

θ_{JA} = Junction-to-Air Thermal Resistance (°C/W)

Figure 7 shows maximum power dissipation versus ambient temperature with and without the use of a heat sink. Using a heat sink significantly increases the maximum power dissipation at a given ambient temperature as shown.

The challenge in selecting the heat sink required lies in determining the power dissipated by the OPA549. For dc output, power dissipation is simply the load current times the voltage developed across the conducting output transistor, $P_D = I_L (V_S - V_O)$. Other loads are not as simple. Consult Application Bulletin AB-039 for further insight on calculating power dissipation. Once power dissipation for an application is known, the proper heat sink can be selected.

Heat Sink Selection Example—An 11-lead power ZIP package is dissipating 10 Watts. The maximum expected ambient temperature is 40°C. Find the proper heat sink to keep the junction temperature below 125°C (150°C minus 25°C safety margin).

Combining Equations (4) and (5) gives:

$$T_J = T_A + P_D (\theta_{JC} + \theta_{CH} + \theta_{HA}) \quad (6)$$

T_J , T_A , and P_D are given. θ_{JC} is provided in the Specifications Table, 1.4°C/W (dc). θ_{CH} can be obtained from the heat sink manufacturer. Its value depends on heat sink size, area, and material used. Semiconductor package type, mounting

screw torque, insulating material used (if any), and thermal joint compound used (if any) also affect θ_{CH} . A typical θ_{CH} for a mounted 11-lead power ZIP package is 0.5°C/W. Now we can solve for θ_{HA} :

$$\theta_{HA} = [(T_J - T_A)/P_D] - \theta_{JC} - \theta_{CH}$$

$$\theta_{HA} = [(125^\circ\text{C} - 40^\circ\text{C})/10\text{W}] - 1.4^\circ\text{C/W} - 0.5^\circ\text{C/W}$$

$$\theta_{HA} = 6.6^\circ\text{C/W}$$

To maintain junction temperature below 125°C, the heat sink selected must have a θ_{HA} less than 6.6°C/W. In other words, the heat sink temperature rise above ambient must be less than 66°C (6.6°C/W • 10W). For example, at 10W Thermalloy model number 6396B has a heat sink temperature rise of 56°C ($\theta_{HA} = 56^\circ\text{C}/10\text{W} = 5.6^\circ\text{C/W}$), which is below the required 66°C required in this example. Thermalloy model number 6399B has a sink temperature rise of 33°C ($\theta_{HA} = 33^\circ\text{C}/10\text{W} = 3.3^\circ\text{C/W}$), which is also below the required 66°C required in this example. Figure 7 shows power dissipation versus ambient temperature for a 11-lead power ZIP package with the Thermalloy 6396B and 6399B heat sinks.

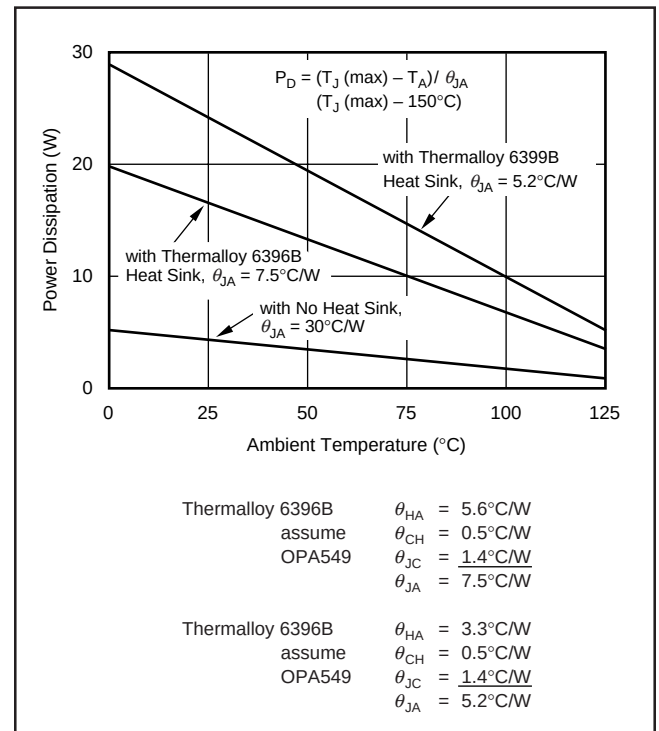


FIGURE 7. Maximum Power Dissipation vs Ambient Temperature.

Another variable to consider is natural convection versus forced convection air flow. Forced-air cooling by a small fan can lower θ_{CA} ($\theta_{CH} + \theta_{HA}$) dramatically. Some heat sink manufacturers provide thermal data for both of these cases. Heat sink performance is generally specified under idealized conditions that may be difficult to achieve in an actual application. For additional information on determining heat sink requirements, consult Application Bulletin AB-038.

As mentioned earlier, once a heat sink has been selected, the complete design should be tested under worst-case load and signal conditions to ensure proper thermal protection. Any tendency to activate the thermal protection circuitry may indicate inadequate heat sinking.

The tab of the 11-lead power ZIP package is electrically connected to the negative supply, V₋. It may be desirable to isolate the tab of 11-lead power ZIP package from its mounting surface with a mica (or other film) insulator. For lowest overall thermal resistance, it is best to isolate the entire heat sink/OPA549 structure from the mounting surface rather than to use an insulator between the semiconductor and heat sink.

OUTPUT STAGE COMPENSATION

The complex load impedances common in power op amp applications can cause output stage instability. For normal operation, output compensation circuitry is typically not required. However, for difficult loads or if the OPA549 is intended to be driven into current limit, an R/C network may be required. Figure 8 shows an output R/C compensation (snubber) network which generally provides excellent stability.

A snubber circuit may also enhance stability when driving large capacitive loads (>1000pF) or inductive loads (motors, loads separated from the amplifier by long cables). Typically, 3Ω to 10Ω resistors in series with 0.01μF to 0.1μF capacitors is adequate. Some variations in circuit values may be required with certain loads.

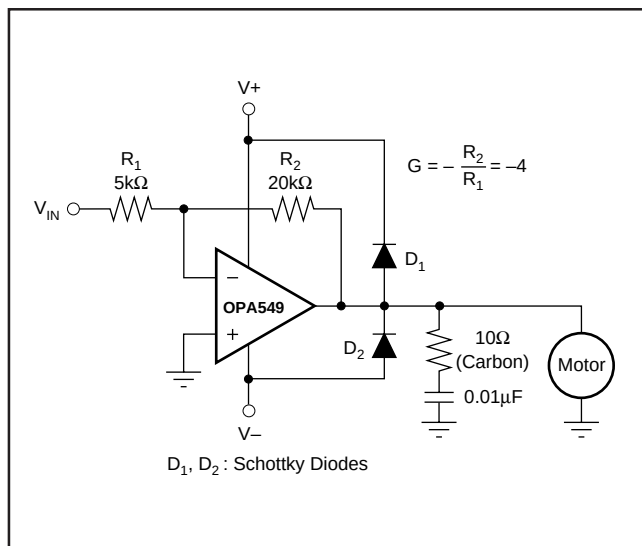


FIGURE 8. Motor Drive Circuit.

OUTPUT PROTECTION

Reactive and EMF-generating loads can return load current to the amplifier, causing the output voltage to exceed the power supply voltage. This damaging condition can be avoided with clamp diodes from the output terminal to the power supplies as shown in Figure 8. Schottky rectifier diodes with a 8A or greater continuous rating are recommended.

VOLTAGE SOURCE APPLICATION

Figure 9 illustrates how to use the OPA549 to provide an accurate voltage source with only three external resistors. First, the current limit resistor, R_{CL}, is chosen according to the desired output current. The resulting voltage at the I_{LIM} pin is constant and stable over temperature. This voltage, V_{CL}, is connected to the non-inverting input of the op amp and used as a voltage reference, thus eliminating the need for an external reference. The feedback resistors are selected to gain V_{CL} to the desired output voltage level.

PROGRAMMABLE POWER SUPPLY

A programmable source/sink power supply can easily be built using the OPA549. Both the output voltage and output current are user-controlled. Figure 10 shows a circuit using potentiometers to adjust the output voltage and current while Figure 11 uses digital-to-analog converters. An LED connected to the E/S pin through a logic gate indicates if the OPA549 is in thermal shutdown.

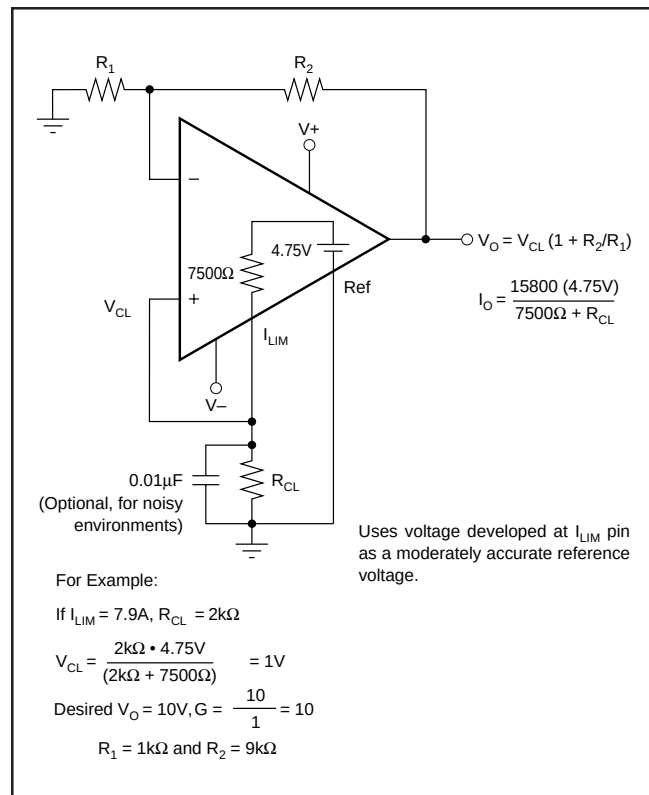


FIGURE 9. Voltage Source.

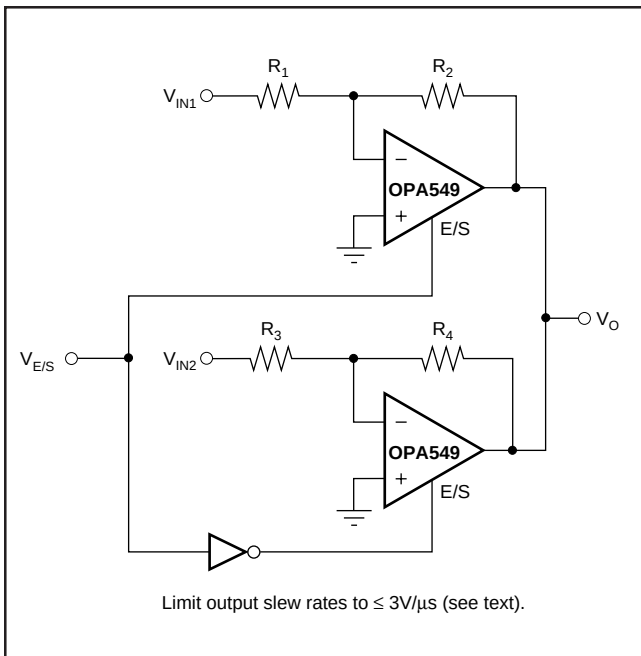


FIGURE 12. Switched Amplifier.

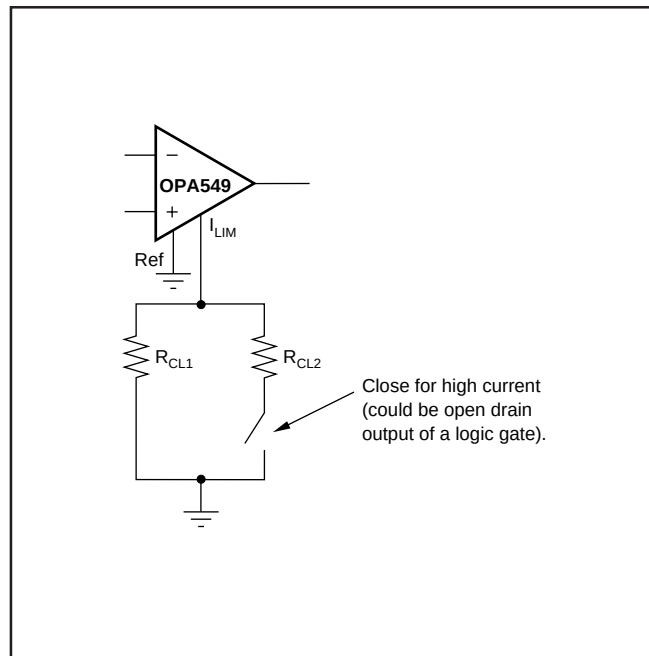


FIGURE 13. Multiple Current Limit Values.

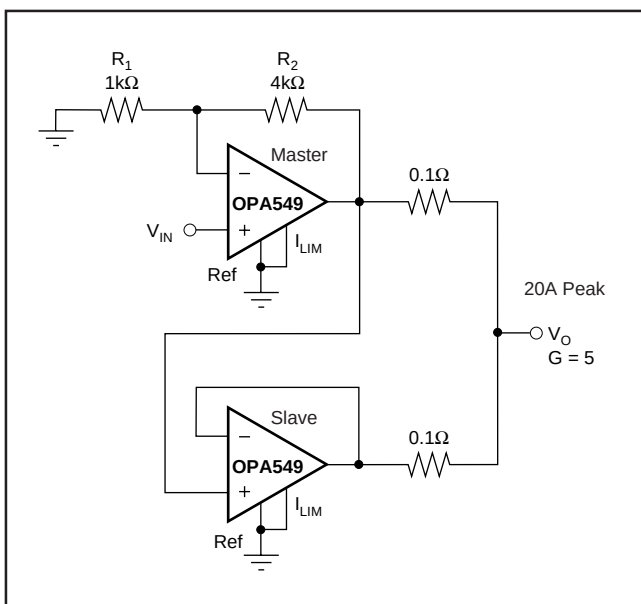


FIGURE 14. Parallel Output for Increased Output Current.