



LCD MODULE SPECIFICATION

**MODEL NO.
BR320240ACNCH**

FOR MESSRS:

ON DATE OF:

APPROVED BY:



C O N T E N T S

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2. LCD Module Handling Precautions
3. General Specification
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1. Numbering System

<u>B</u>	<u>C</u>	<u>2004</u>	<u>A</u>	<u>G</u>	<u>P</u>	<u>L</u>	<u>E</u>	<u>B</u>	<u>xxx</u>
0	1	2	3	4	5	6	7	8	9

0	Brand		Bolymin	
1	Module Type		C= character type G= graphic type P= TAB/TCP type	O= COG type F= COF type
2	Format		2002=20 characters, 4 lines 12232= 122 x 32 dots	
3	Version No.		A type	
4	LCD Color		G=STN/gray Y=STN/yellow-green C=color STN	B=STN/blue F=STN T=TN
5	LCD Type		R=positive/reflective P=positive/transflective	M=positive/transmissive N=negative/transmissive
6	Backlight type/color		L=LED array/ yellow-green H=LED edge/white R=LED array/red G=LED edge/yellow-green	D=LED edge/blue E=EL/white B=EL/blue C=CCFL/white
7	CGRAM Font		J=English/Japanese Font E=English/European Font	C=English/Cyrillic Font H=English/Hebrew Font
8	View Angle/ Operating Temperature		B=Bottom/Normal Temperature H=Bottom/Wide Temperature U=Bottom/Ultra wide Temperature	T=Top/Normal Temperature W=Top/Wide Temperature C=9H/Normal Temperature
9	Special Code		3=3 volt logic power supply n=negative voltage for LCD c=cable/connector xxx=to be assigned on data sheet	t=temperature compensation for LCD p=touch panel



2. LCD Module Handling Precautions

- (1) Avoid applying excessive shocks to the module or making any alterations or modifications to it.
- (2) Don't make extra holes on the printed circuit board, modify its shape or change the components of LCD Module.
- (3) Don't disassemble the LCM.
- (4) Don't operate it above the absolute maximum rating.
- (5) Don't drop, bend or twist LCM.
- (6) Soldering: only to the I/O terminals.
- (7) Storage: please storage in anti-static electricity container and clean environment.

3. General Specification

(1) Mechanical Dimension

ITEM	STANDARD VALUE	UNIT
Number of dots	320RGB x240	dots
Outline dimension	154.6(W)x 114.8(H)x 8.5max(T)	mm
View area	118.18(W)x 89.33(H)	mm
Active area	115.18(W)x 86.33(H)	mm
Dot Size	0.09 x RGB x 0.33	mm
Dot Pitch	0.12 x RGB x 0.36	mm
LCD type	Color STN, transmissive	
View direction	6 o'clock	
Backlight	CCFL	
Temperature	Extended Range	

(2) Controller IC: SED1375

(3) Temperature Range

	Normal	Wide
Operating	0 ~+50℃	-20 ~ +70℃
Storage	-10 ~ +60℃	-30 ~ +80℃



4. Absolute Maximum Ratings

ITEM	SYMBOL	MIN.	TYP.	MAX.	UNIT
Operating Temperature	T_{OP}	-20	—	+70	°C
Storage Temperature	T_{ST}	-30	—	+80	°C
Input Voltage	V_I	-0.3	—	V_{dd}	V
Supply Voltage For Logic	$V_{DD}-V_{SS}$	0	—	6.5	V
Supply Voltage For LCD	$V_{LCD}-V_{SS}$	0	—	30	V

5. Electrical Characteristics

ITEM	SYMBOL	CONDITION	MIN.	TYP.	MAX.	UNIT
Logic Voltage	$V_{DD}-V_{SS}$	—	4.75	5.0	5.25	V
Supply Voltage For LCD	$V_{LCD}-V_{SS}$	$T_a=-20^{\circ}\text{C}$	—	—	—	V
		$T_a=25^{\circ}\text{C}$	—	26.2	—	V
		$T_a=70^{\circ}\text{C}$	—	—	—	V
Input High Volt.	V_{IH}	—	$0.8V_{DD}$	—	V_{DD}	V
Input Low Volt.	V_{IL}	—	0	—	$0.2V_{DD}$	V
Output High Volt.	V_{OH}	—	$V_{DD}-0.4$	—	—	V
Output Low Volt.	V_{OL}	—	—	—	0.4	V
Supply Current	I_{LCD}	—		7.5	11.0	mA

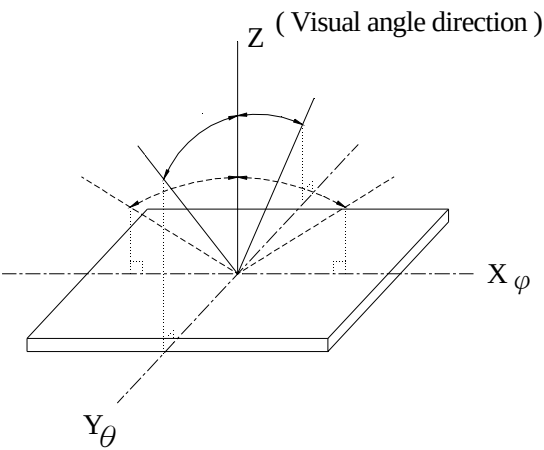


6. Optical Characteristics

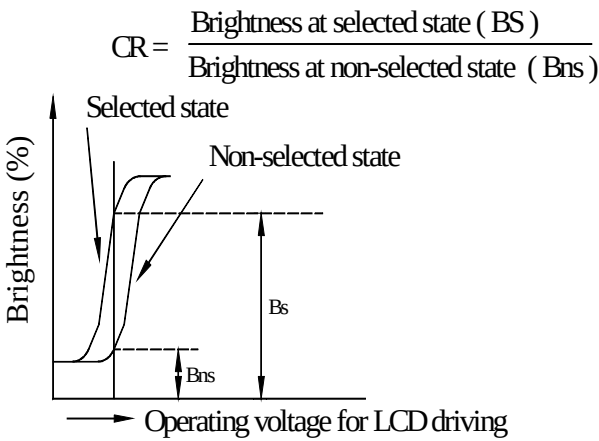
ITEM	SYMBAL	CONDITION	MIN	TYP	MAX	UNIT
View Angle	(V) θ	$CR \geq 10$	10	—	105	deg.
	(H) φ	$CR \geq 10$	-30	—	30	deg.
Contrast Ratio	CR	—	—	29.1	—	—
Response Time	T rise	—	—	120	—	ms
	T fall	—	—	252	—	ms

6.1 Definitions

■View Angles

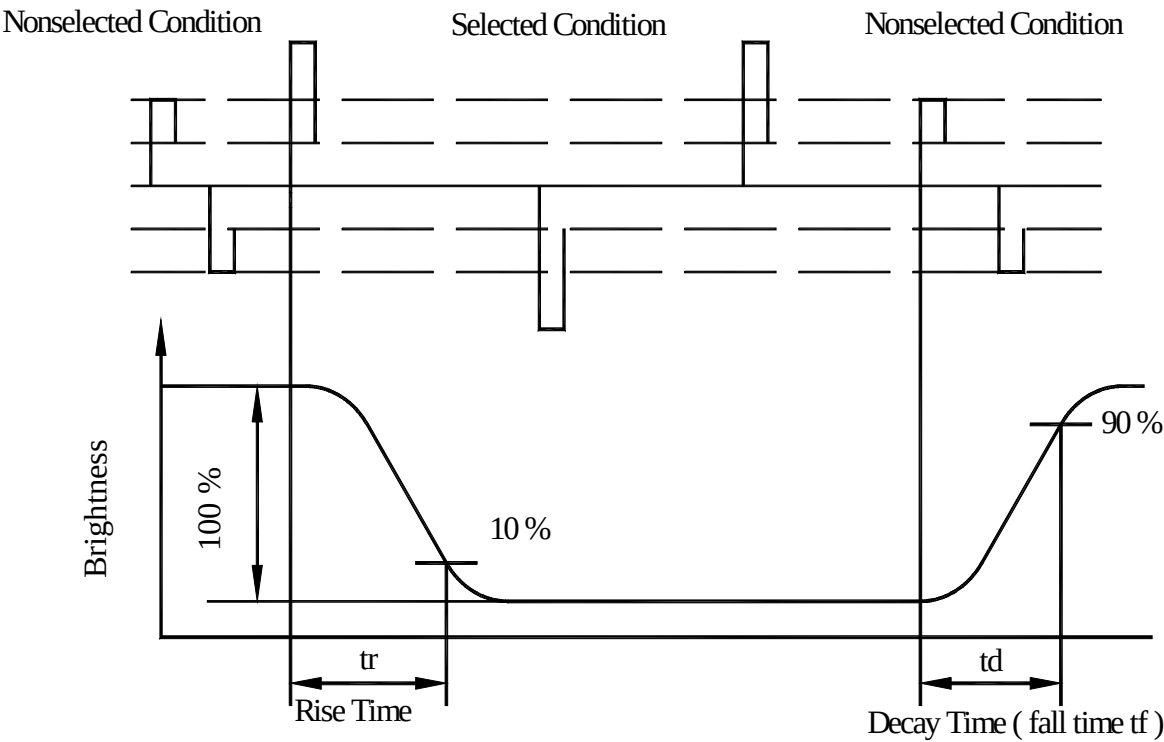


■Contrast Ratio





■ Response time





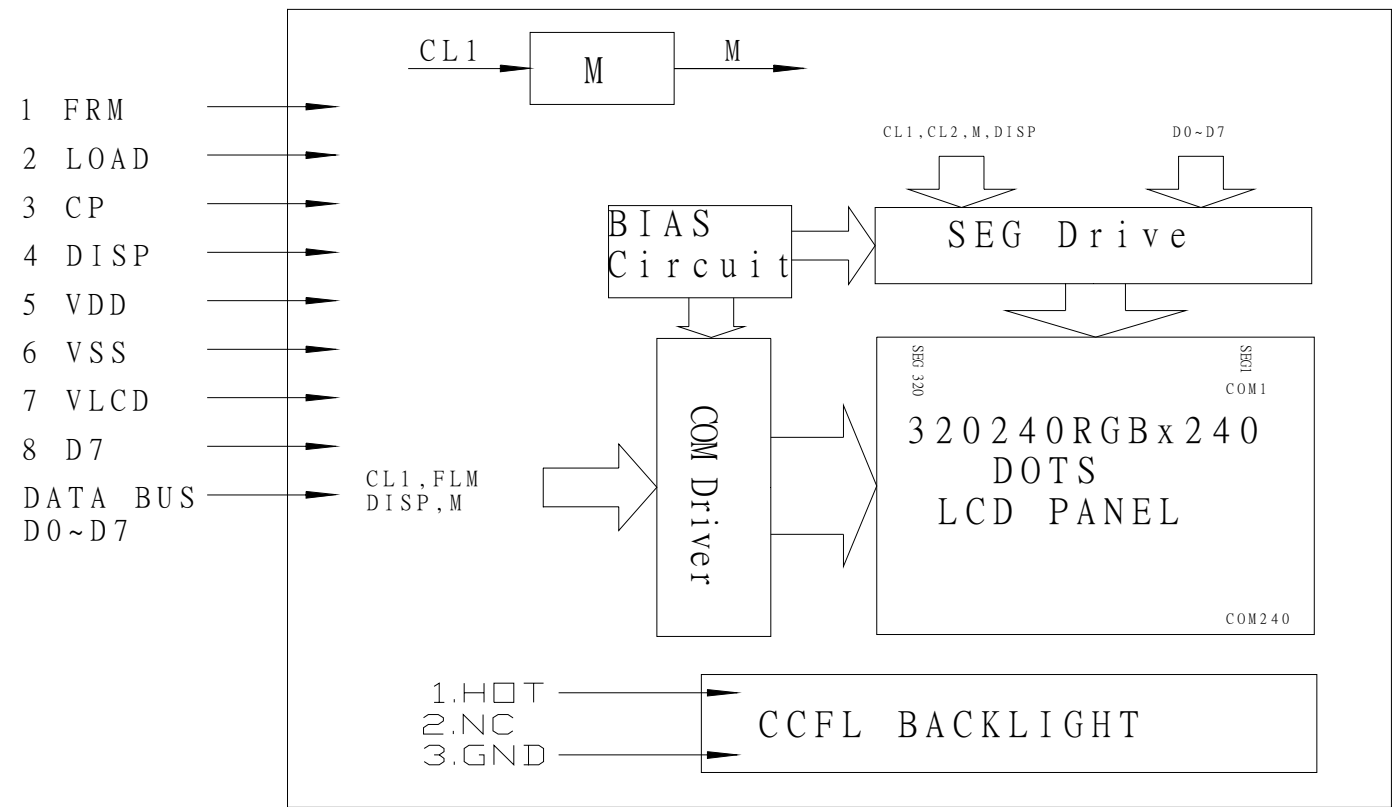
7. Interface Description

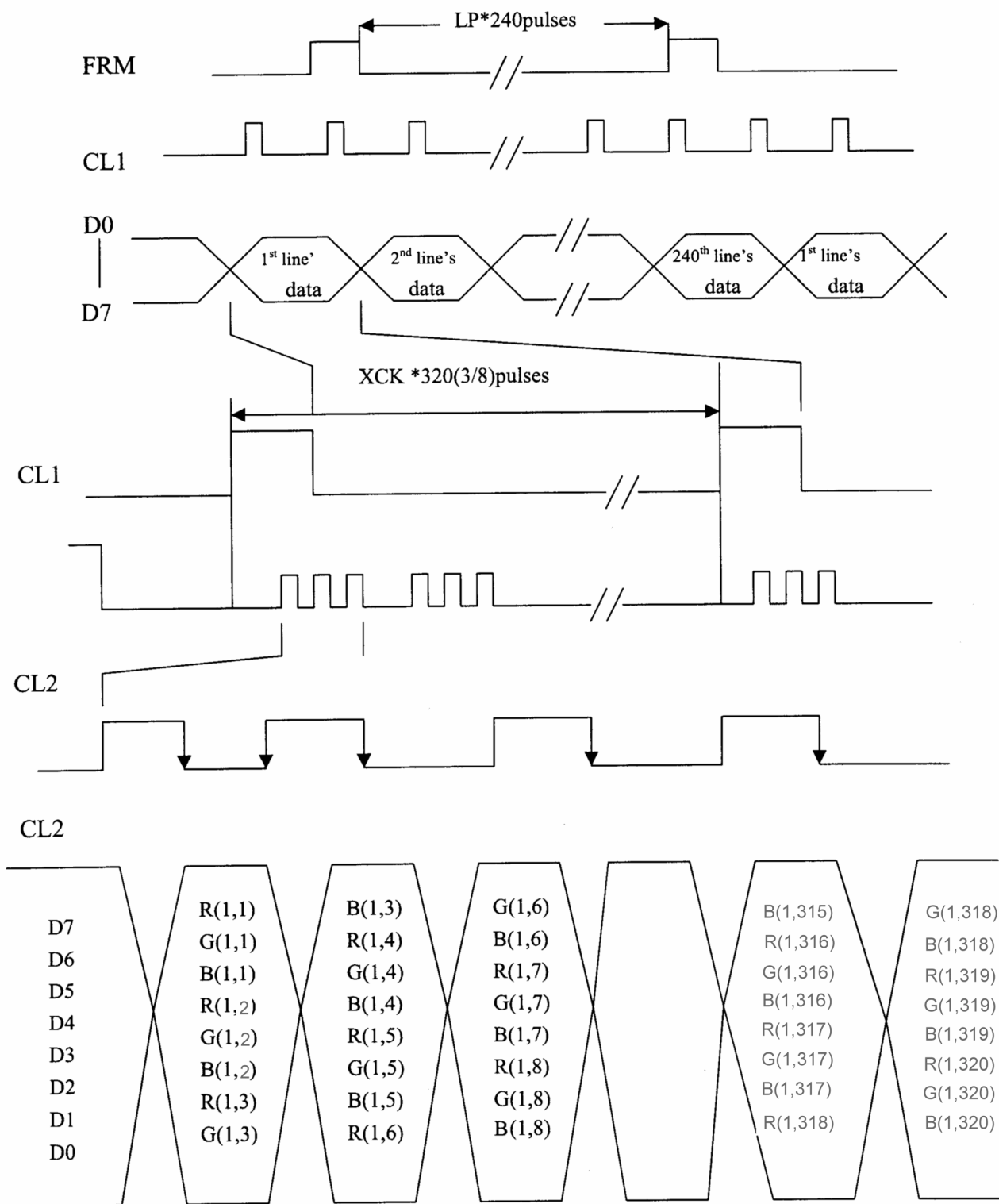
Pin No.	Symbol	Level	Description
1	FRM	H	SCAN START-UPSINGAL
2	CL1	H to L	Data latch pulse
3	CL2	H to L	Data shift pulse
4	DISP	H/L	H: Display ON, L: Display OFF
5	V _{DD}	5.0V	Power supply for Logic
6	V _{SS}	0V	Ground
7	V _{LCD}	(Variable)	Driving voltage for LCD
8	D7	H/L	Display data
9	D6	H/L	Display data
10	D5	H/L	Display data
11	D4	H/L	Display data
12	D3	H/L	Display data
13	D2	H/L	Display data
14	D1	H/L	Display data
15	D0	H/L	Display data

Recommendation LCD Connector: MOLEX53261-1510



8. Block diagram







9. Timing Characteristics

9.1. Common & Segment interface timing:

ITEM	symbol	Test Condition	Min.	Typ.	Max.	Units
Clock Cycle	tC	Fig.1	500	—	—	ns
CP Pulse Width	tWC	Fig.1	240	—	—	ns
LP Pulse Width	tWL	Fig.1	240	—	—	ns
Data Set Up Time	tDSU	Fig.1	240	—	—	ns
Data Hold Time	tDHD	Fig.1	240	—	—	ns
CP Rise/Fall Time	tr,tf	Fig.1	—	—	50	ns
CP to LOAD	tCL	Fig.1	240	—	—	ns
LOAD to CP	tLC	Fig.1	240	—	—	ns
LP Pulse Width	tLW	Fig.1	240	—	—	ns
CL1 Pulse Width	tCW	Fig.2	170	—	—	ns
Data Set Up Time	tDSU2	Fig.2	240	—	—	ns
Data Hold Time	tDHD2	Fig.2	170	—	—	ns
CL1 Rise/Fall Time	tr2,tf2	Fig.2	—	—	50	ns

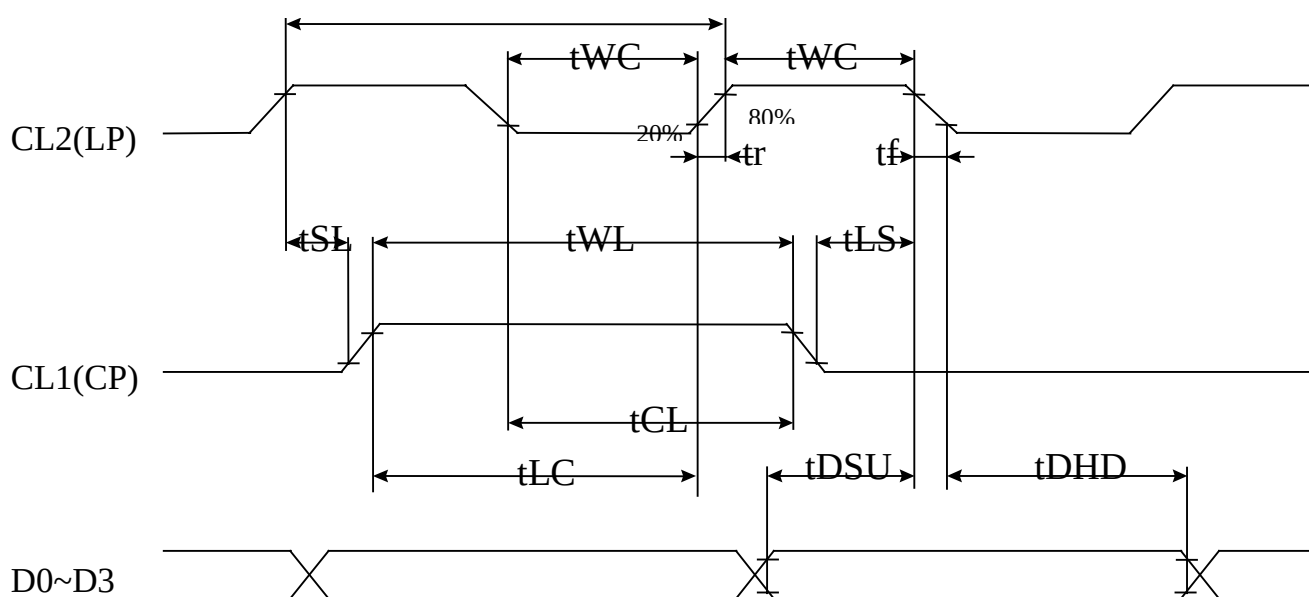


Fig 1. SEGMENT TIMING

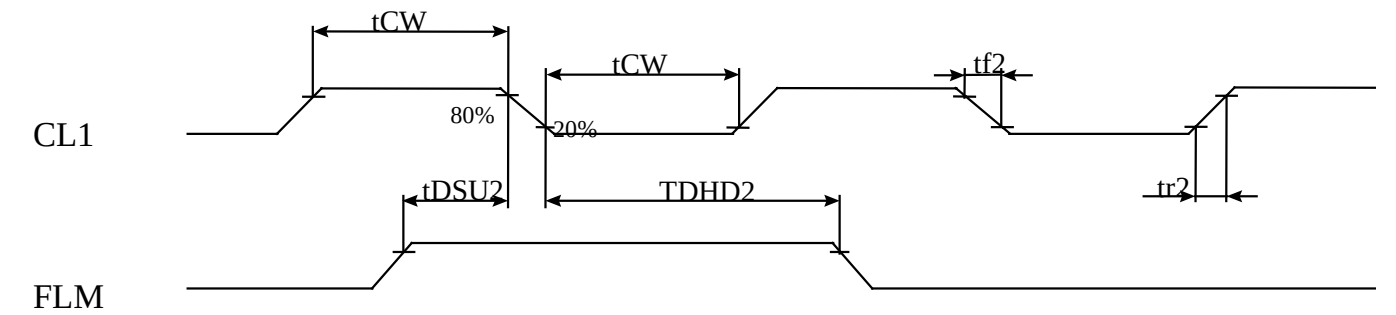
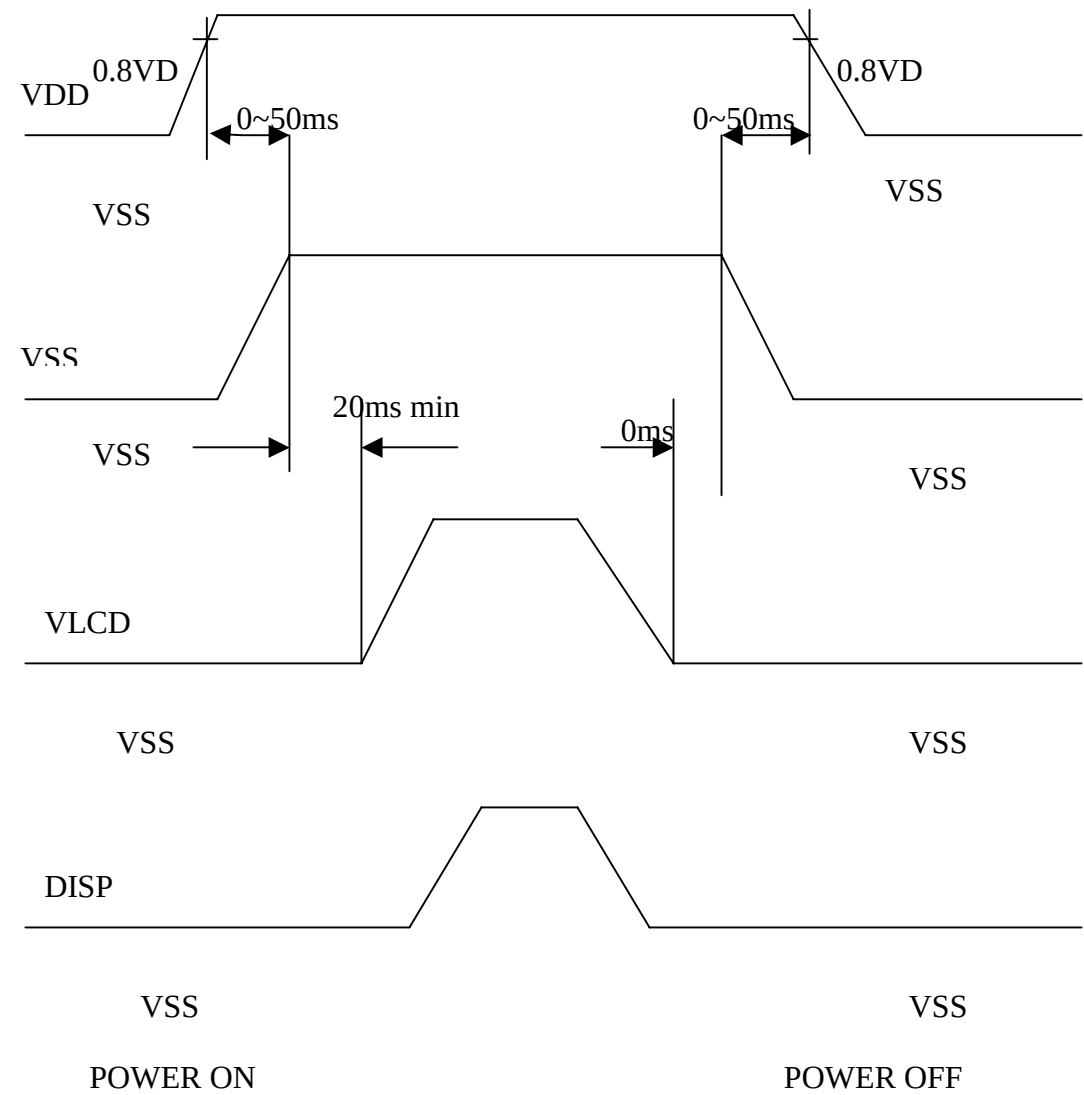


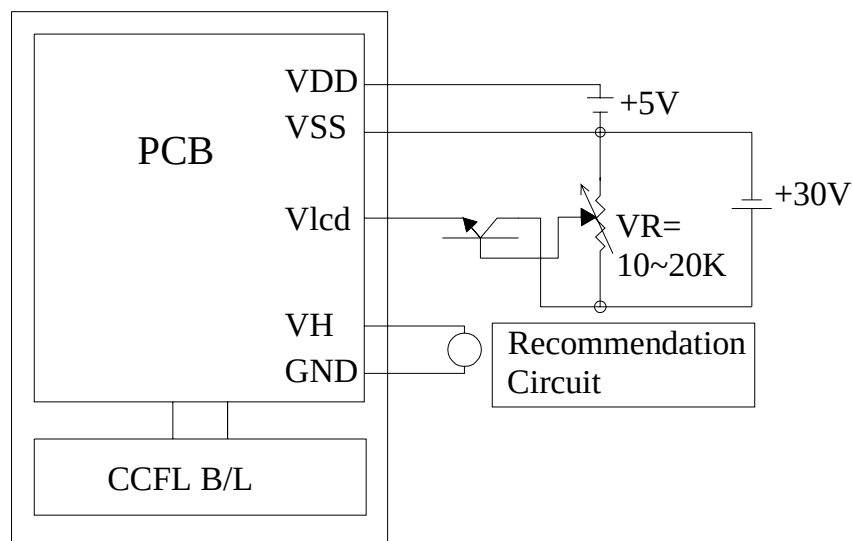
Fig 2 COMMON TIMING

9.2 POWER ON/OFF TIMING



The missing pixels may occur when the LCM is driven beyond above power interface timing sequence.

10. Power Supply



11. CCFL Backlight Specification

(Ta=25°C)

Item	Symbol	Specification			Unit	Condition
		Min	Typ	Max		
Driving Voltage	V_{FL}	—	500	—	Vrms	—
Input current	I_{FL}	4.5	5.0	5.5	mA rms	—
Power consumption	W	—	2.5	—	W	—
Starting Voltage	V_{FLS}	—	630	—	Vrms	—
Luminance	L	—	550	—	Cd/m ²	$\varphi, \theta = 0 \text{ deg}, I_{FL} = 5.0 \text{ mA rms}$
Brightness			135		Cd/m ²	White (CCFL B/L)
			35		Cd/m ²	Red (CCFL B/L)
			45		Cd/m ²	Green (CCFL B/L)
			35		Cd/m ²	Blue (CCFL B/L)
Chromaticity	x	—	0.340	—	—	—
	y	—	0.370	—	—	—



Luminance Uniformity (Testing 9 point)	—	75%	—	—	%	$\varphi , \theta =0 \text{ deg, } I_{\text{FL}} =5.0\text{mA}_{\text{rms}}$
Life time	—	20000	—	—	hrs	

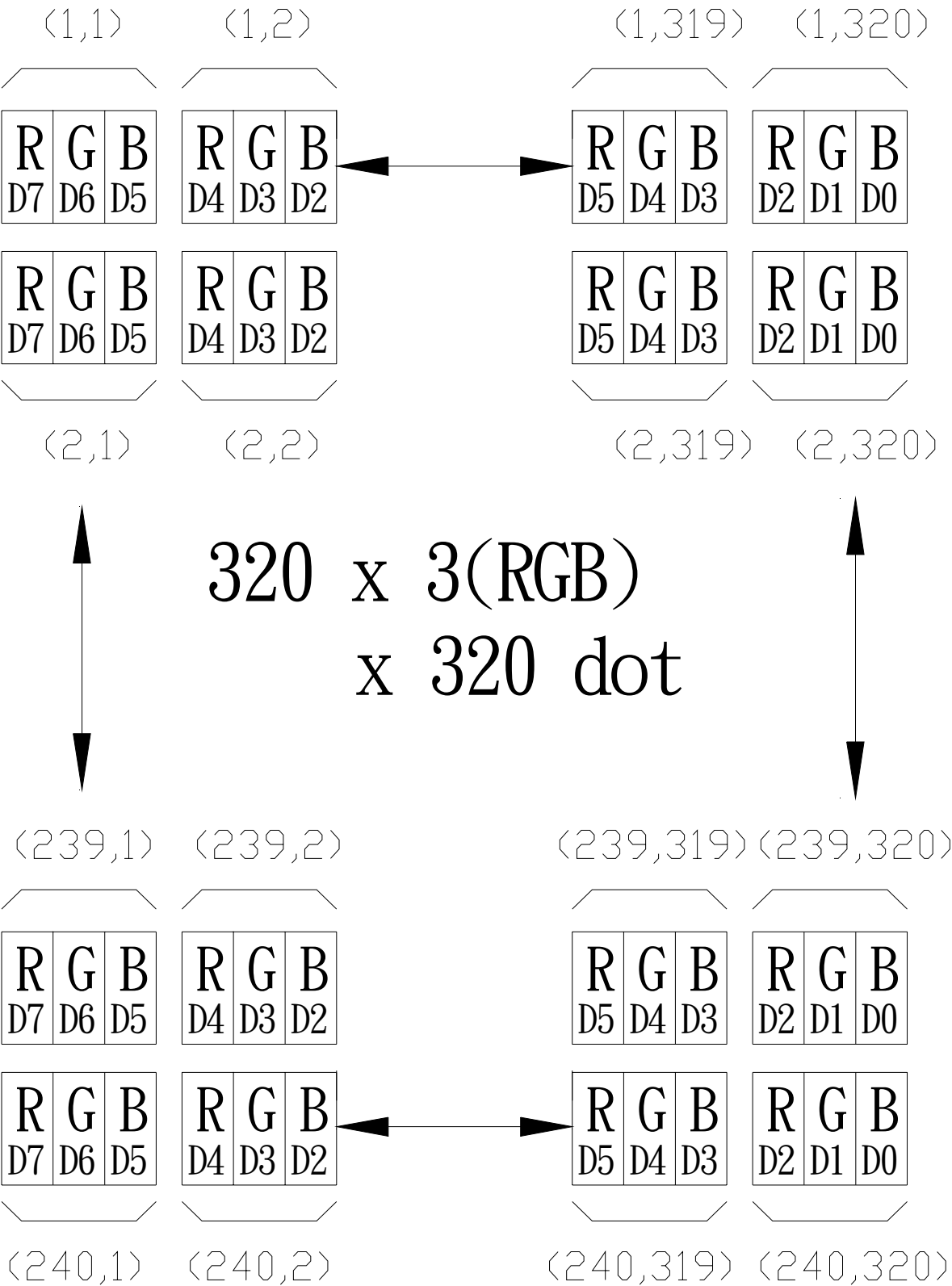
Recommendation CCFL Connector: BHR-03VS-1(JST)



12. Display Pattern

segment

Common





13. Quality Assurance

◆ Screen Cosmetic Criteria

No.	Defect	Judgement Criterion	Partition																				
1	Spots	A)Clear <table><tr><th>Size: d mm</th><th>Acceptable Qty in active area</th></tr><tr><td>d ≤0.1</td><td>Disregard</td></tr><tr><td>0.1<d≤0.2</td><td>6</td></tr><tr><td>0.2<d≤0.3</td><td>2</td></tr><tr><td>0.3<d</td><td>0</td></tr></table> Note: Including pin holes and defective dots which must be within one pixel size. B)Unclear <table><tr><th>Size: d mm</th><th>Acceptable Qty in active area</th></tr><tr><td>d ≤0.2</td><td>Disregard</td></tr><tr><td>0.2<d≤0.5</td><td>6</td></tr><tr><td>0.5<d≤0.7</td><td>2</td></tr><tr><td>0.7<d</td><td>0</td></tr></table>	Size: d mm	Acceptable Qty in active area	d ≤0.1	Disregard	0.1<d≤0.2	6	0.2<d≤0.3	2	0.3<d	0	Size: d mm	Acceptable Qty in active area	d ≤0.2	Disregard	0.2<d≤0.5	6	0.5<d≤0.7	2	0.7<d	0	Minor
Size: d mm	Acceptable Qty in active area																						
d ≤0.1	Disregard																						
0.1<d≤0.2	6																						
0.2<d≤0.3	2																						
0.3<d	0																						
Size: d mm	Acceptable Qty in active area																						
d ≤0.2	Disregard																						
0.2<d≤0.5	6																						
0.5<d≤0.7	2																						
0.7<d	0																						
2	Bubbles in Polarize	<table><tr><th>Size: d mm</th><th>Acceptable Qty in active area</th></tr><tr><td>d≤0.3</td><td>Disregard</td></tr><tr><td>0.3<d≤1.0</td><td>3</td></tr><tr><td>1.0<d≤1.5</td><td>1</td></tr><tr><td>1.5<d</td><td>0</td></tr></table>	Size: d mm	Acceptable Qty in active area	d≤0.3	Disregard	0.3<d≤1.0	3	1.0<d≤1.5	1	1.5<d	0	Minor										
Size: d mm	Acceptable Qty in active area																						
d≤0.3	Disregard																						
0.3<d≤1.0	3																						
1.0<d≤1.5	1																						
1.5<d	0																						
3	Scratch	In accordance with spots cosmetic criteria. When the light reflects on the panel surface, the scratches are not to be remarkable.	Minor																				
4	Allowable Density	Above defects should be separated more than 30mm each other.	Minor																				
5	Coloration	Not to be noticeable coloration in the viewing area of the LCD panels. Back-light type should be judged with back-light on state only.	Minor																				

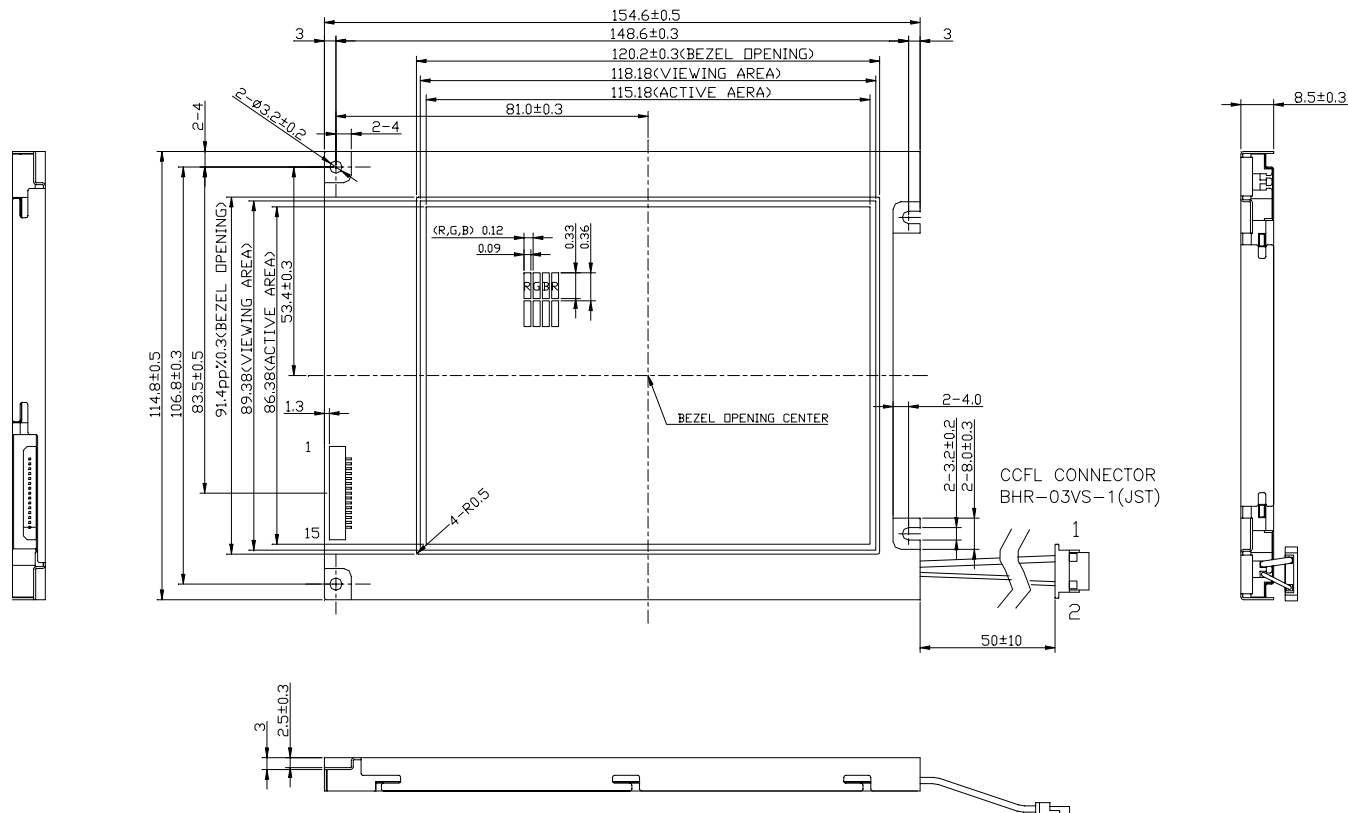


14. Reliability

■ Content of Reliability Test

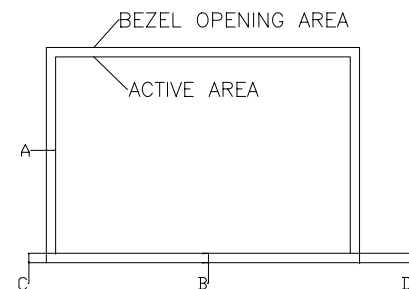
Environmental Test				
No.	Test Item	Content of Test	Test Condition	Applicable Standard
1	High Temperature storage	Endurance test applying the high storage temperature for a long time.	70℃ 120hrs	—
2	Low Temperature storage	Endurance test applying the high storage temperature for a long time.	-20℃ 120hrs	—
3	High Temperature Operation	Endurance test applying the electric stress (Voltage & Current) and the thermal stress to the element for a long time.	70℃ 120hrs	—
4	Low Temperature Operation	Endurance test applying the electric stress under low temperature for a long time.	-20℃ 120hrs	—
5	High Temperature/ Humidity Storage	Endurance test applying the high temperature and high humidity storage for a long time.	70℃,90%RH 96hrs	—
6	High Temperature/ Humidity Operation	Endurance test applying the electric stress (Voltage & Current) and temperature / humidity stress to the element for a long time.	70℃,90%RH 96hrs	—
7	Temperature Cycle	Endurance test applying the low and high temperature cycle. $\begin{array}{ccccc} -20^{\circ}\text{C} & 25^{\circ}\text{C} & 70^{\circ}\text{C} & & \\ \longleftarrow & \longrightarrow & \longrightarrow & & \\ 30\text{min} & 5\text{min} & 30\text{min} & & \\ & 1\text{ cycle} & & & \end{array}$	-20℃/70℃ 10 cycles	—
Mechanical Test				
8	Vibration test	Endurance test applying the vibration during transportation and using.	10~22Hz→1.5mmp-p 22~500Hz→1.5G Total 0.5hrs	—
9	Shock test	Constructional and mechanical endurance test applying the shock during transportation.	50G Half sign wave 11 msdc 3 times of each direction	—
10	Atmospheric pressure test	Endurance test applying the atmospheric pressure during transportation by air.	115mbar 40hrs	—
Others				
11	Static electricity test	Endurance test applying the electric stress to the terminal.	VS=800V,RS=1.5 kΩ CS=100pF 1 time	—

***Supply voltage for logic system=5V. Supply voltage for LCD system =Operating voltage at 25℃



INTERFACE CONNECTOR PIN LAYOUT, MOLEX 53261-1510

Pin No.	Pin Name
1	FRM
2	LOAD
3	CP
4	DISP
5	VDD
6	VSS
7	VLCD
8	D7
9	D6
10	D5
11	D4
12	D3
13	D2
14	D1
15	D0



- 1> TOLERANCE X-DIRECTION A= 2.51 ± 0.6
- 2> TOLERANCE Y-DIRECTION B= 2.51 ± 0.6
- 3> OBLIQUITY OF DISPLAY AREA (C-D)< 0.6

- NOTES:
- 1.RESOLUTION : 320RGB X 240 DOTS
 - 2.BACKLIGHT COLOR : WHITE(CCFL)
 - 3.TOLERANCE NO SPECIFIED : $\pm 0.5\text{mm}$
 - 4.Matching Connector :
51021-1500(Molex)
SM02-(8.0)B-BHS-1(JST)
 - 5.Invertor : TDK TAD347-3