

**SWITCHMODE™****NPN Bipolar Power Transistor  
For Switching Power Supply Applications**

The MJE18006 has an applications specific state-of-the-art die designed for use in 220 V line-operated SWITCHMODE Power supplies and electronic light ballasts. This high voltage/high speed transistor offers the following:

- Improved Efficiency Due to Low Base Drive Requirements:
  - High and Flat DC Current Gain  $h_{FE}$
  - Fast Switching
  - No Coil Required in Base Circuit for Turn-Off (No Current Tail)
- Tight Parametric Distributions are Consistent Lot-to-Lot
- Standard TO-220

**MAXIMUM RATINGS**

| Rating                                                | Symbol         | MJE18006   | Unit                |
|-------------------------------------------------------|----------------|------------|---------------------|
| Collector-Emitter Sustaining Voltage                  | $V_{CEO}$      | 450        | Vdc                 |
| Collector-Emitter Breakdown Voltage                   | $V_{CES}$      | 1000       | Vdc                 |
| Emitter-Base Voltage                                  | $V_{EBO}$      | 9.0        | Vdc                 |
| Collector Current — Continuous                        | $I_C$          | 6.0        | Adc                 |
| — Peak(1)                                             | $I_{CM}$       | 15         |                     |
| Base Current — Continuous                             | $I_B$          | 4.0        | Adc                 |
| — Peak(1)                                             | $I_{BM}$       | 8.0        |                     |
| Total Device Dissipation ( $T_C = 25^\circ\text{C}$ ) | $P_D$          | 100        | Watts               |
| Derate above $25^\circ\text{C}$                       |                | 0.8        | W/ $^\circ\text{C}$ |
| Operating and Storage Temperature                     | $T_J, T_{stg}$ | -65 to 150 | $^\circ\text{C}$    |

**THERMAL CHARACTERISTICS**

| Rating                                                                           | Symbol          | MJE18006 | Unit               |
|----------------------------------------------------------------------------------|-----------------|----------|--------------------|
| Thermal Resistance — Junction to Case                                            | $R_{\theta JC}$ | 1.25     | $^\circ\text{C/W}$ |
| — Junction to Ambient                                                            | $R_{\theta JA}$ | 62.5     |                    |
| Maximum Lead Temperature for Soldering<br>Purposes: 1/8" from Case for 5 Seconds | $T_L$           | 260      | $^\circ\text{C}$   |

**ELECTRICAL CHARACTERISTICS** ( $T_C = 25^\circ\text{C}$  unless otherwise specified)

| Characteristic | Symbol | Min | Typ | Max | Unit |
|----------------|--------|-----|-----|-----|------|
|----------------|--------|-----|-----|-----|------|

**OFF CHARACTERISTICS**

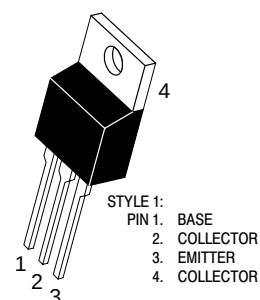
|                                                                                     |                |     |   |     |                 |
|-------------------------------------------------------------------------------------|----------------|-----|---|-----|-----------------|
| Collector-Emitter Sustaining Voltage ( $I_C = 100\text{ mA}$ , $L = 25\text{ mH}$ ) | $V_{CEO(sus)}$ | 450 | — | —   | Vdc             |
| Collector Cutoff Current ( $V_{CE} = \text{Rated } V_{CEO}$ , $I_B = 0$ )           | $I_{CEO}$      | —   | — | 100 | $\mu\text{Adc}$ |
| Collector Cutoff Current ( $V_{CE} = \text{Rated } V_{CES}$ , $V_{EB} = 0$ )        | $I_{CES}$      | —   | — | 100 | $\mu\text{Adc}$ |
| ( $T_C = 125^\circ\text{C}$ )                                                       |                | —   | — | 500 |                 |
| ( $V_{CE} = 800\text{ V}$ , $V_{EB} = 0$ ) ( $T_C = 125^\circ\text{C}$ )            |                | —   | — | 100 |                 |
| Emitter Cutoff Current ( $V_{EB} = 9.0\text{ Vdc}$ , $I_C = 0$ )                    | $I_{EBO}$      | —   | — | 100 | $\mu\text{Adc}$ |

- (1) Pulse Test: Pulse Width = 5.0 ms, Duty Cycle  $\leq 10\%$ .  
 (2) Proper strike and creepage distance must be provided.

**MJE18006\***

\*ON Semiconductor Preferred Device

**POWER TRANSISTOR**  
**6.0 AMPERES**  
**1000 VOLTS**  
**100 WATTS**



**CASE 221A-09**  
**TO-220AB**

Preferred devices are ON Semiconductor recommended choices for future use and best overall value.

# MJE18006

## ELECTRICAL CHARACTERISTICS — continued ( $T_C = 25^\circ\text{C}$ unless otherwise specified)

| Characteristic | Symbol | Min | Typ | Max | Unit |
|----------------|--------|-----|-----|-----|------|
|----------------|--------|-----|-----|-----|------|

### ON CHARACTERISTICS

|                                                                                                                                                                                                                                                                                                                                                                                                |               |                                   |                                  |                             |     |
|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------|-----------------------------------|----------------------------------|-----------------------------|-----|
| Base-Emitter Saturation Voltage ( $I_C = 1.3 \text{ Adc}$ , $I_B = 0.13 \text{ Adc}$ )<br>( $I_C = 3.0 \text{ Adc}$ , $I_B = 0.6 \text{ Adc}$ )                                                                                                                                                                                                                                                | $V_{BE(sat)}$ | —<br>—                            | 0.83<br>0.94                     | 1.2<br>1.3                  | Vdc |
| Collector-Emitter Saturation Voltage<br>( $I_C = 1.3 \text{ Adc}$ , $I_B = 0.13 \text{ Adc}$ )<br><br>( $T_C = 125^\circ\text{C}$ )<br>( $I_C = 3.0 \text{ Adc}$ , $I_B = 0.6 \text{ Adc}$ )<br><br>( $T_C = 125^\circ\text{C}$ )                                                                                                                                                              | $V_{CE(sat)}$ | —<br>—<br>—<br>—                  | 0.25<br>0.27<br>0.35<br>0.4      | 0.6<br>0.65<br>0.7<br>0.8   | Vdc |
| DC Current Gain ( $I_C = 0.5 \text{ Adc}$ , $V_{CE} = 5.0 \text{ Vdc}$ )<br><br>( $T_C = 125^\circ\text{C}$ )<br><br>( $I_C = 3.0 \text{ Adc}$ , $V_{CE} = 1.0 \text{ Vdc}$ )<br><br>( $T_C = 125^\circ\text{C}$ )<br><br>( $I_C = 1.3 \text{ Adc}$ , $V_{CE} = 1.0 \text{ Vdc}$ )<br>( $I_C = 10 \text{ mAdc}$ , $V_{CE} = 5.0 \text{ Vdc}$ )<br>( $T_C = 25 \text{ to } 125^\circ\text{C}$ ) | $h_{FE}$      | 14<br>—<br>6.0<br>5.0<br>11<br>10 | —<br>32<br>10<br>8.0<br>17<br>22 | 34<br>—<br>—<br>—<br>—<br>— | —   |

### DYNAMIC CHARACTERISTICS

|                                                                                                                                                                        |                |                            |                                                      |                                      |       |
|------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------------|----------------------------|------------------------------------------------------|--------------------------------------|-------|
| Current Gain Bandwidth ( $I_C = 0.5 \text{ Adc}$ , $V_{CE} = 10 \text{ Vdc}$ , $f = 1.0 \text{ MHz}$ )                                                                 | $f_T$          | —                          | 14                                                   | —                                    | MHz   |
| Output Capacitance ( $V_{CB} = 10 \text{ Vdc}$ , $I_E = 0$ , $f = 1.0 \text{ MHz}$ )                                                                                   | $C_{ob}$       | —                          | 75                                                   | 120                                  | pF    |
| Input Capacitance ( $V_{EB} = 8.0 \text{ V}$ )                                                                                                                         | $C_{ib}$       | —                          | 1000                                                 | 1500                                 | pF    |
| Dynamic Saturation Voltage:<br><br>Determined $1.0 \mu\text{s}$ and $3.0 \mu\text{s}$ respectively after rising $I_{B1}$ reaches 90% of final $I_{B1}$ (see Figure 18) | $V_{CE(dsat)}$ | —<br>—<br>—<br>—<br>—<br>— | 5.5<br>12<br>3.0<br>7.0<br>9.5<br>14.5<br>2.0<br>7.5 | —<br>—<br>—<br>—<br>—<br>—<br>—<br>— | Volts |

### SWITCHING CHARACTERISTICS: Resistive Load ( $D.C. \leq 10\%$ , Pulse Width = $20 \mu\text{s}$ )

|               |                                                                                                                                                     |           |        |            |          |               |
|---------------|-----------------------------------------------------------------------------------------------------------------------------------------------------|-----------|--------|------------|----------|---------------|
| Turn-On Time  | ( $I_C = 3.0 \text{ Adc}$ , $I_{B1} = 0.6 \text{ Adc}$ , $I_{B2} = 1.5 \text{ Adc}$ , $V_{CC} = 300 \text{ V}$ )<br>( $T_C = 125^\circ\text{C}$ )   | $t_{on}$  | —<br>— | 90<br>100  | 180<br>— | ns            |
| Turn-Off Time | ( $T_C = 125^\circ\text{C}$ )                                                                                                                       | $t_{off}$ | —<br>— | 1.7<br>2.1 | 2.5<br>— | $\mu\text{s}$ |
| Turn-On Time  | ( $I_C = 1.3 \text{ Adc}$ , $I_{B1} = 0.13 \text{ Adc}$ , $I_{B2} = 0.65 \text{ Adc}$ , $V_{CC} = 300 \text{ V}$ )<br>( $T_C = 125^\circ\text{C}$ ) | $t_{on}$  | —<br>— | 200<br>130 | 300<br>— | ns            |
| Turn-Off Time | ( $T_C = 125^\circ\text{C}$ )                                                                                                                       | $t_{off}$ | —<br>— | 1.2<br>1.5 | 2.5<br>— | $\mu\text{s}$ |

### SWITCHING CHARACTERISTICS: Inductive Load ( $V_{clamp} = 300 \text{ V}$ , $V_{CC} = 15 \text{ V}$ , $L = 200 \mu\text{H}$ )

|                |                                                                                                                          |          |        |              |          |               |
|----------------|--------------------------------------------------------------------------------------------------------------------------|----------|--------|--------------|----------|---------------|
| Fall Time      | ( $I_C = 1.5 \text{ Adc}$ , $I_{B1} = 0.13 \text{ Adc}$ , $I_{B2} = 0.65 \text{ Adc}$ )<br>( $T_C = 125^\circ\text{C}$ ) | $t_{fi}$ | —<br>— | 100<br>120   | 180<br>— | ns            |
| Storage Time   | ( $T_C = 125^\circ\text{C}$ )                                                                                            | $t_{si}$ | —<br>— | 1.5<br>1.9   | 2.5<br>— | $\mu\text{s}$ |
| Crossover Time | ( $T_C = 125^\circ\text{C}$ )                                                                                            | $t_c$    | —<br>— | 220<br>230   | 350<br>— | ns            |
| Fall Time      | ( $I_C = 3.0 \text{ Adc}$ , $I_{B1} = 0.6 \text{ Adc}$ , $I_{B2} = 1.5 \text{ Adc}$ )<br>( $T_C = 125^\circ\text{C}$ )   | $t_{fi}$ | —<br>— | 85<br>120    | 150<br>— | ns            |
| Storage Time   | ( $T_C = 125^\circ\text{C}$ )                                                                                            | $t_{si}$ | —<br>— | 2.15<br>2.75 | 3.2<br>— | $\mu\text{s}$ |
| Crossover Time | ( $T_C = 125^\circ\text{C}$ )                                                                                            | $t_c$    | —<br>— | 200<br>310   | 300<br>— | ns            |

TYPICAL STATIC CHARACTERISTICS

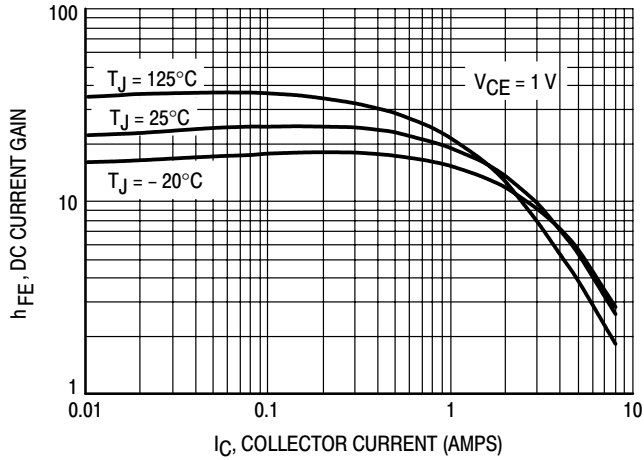


Figure 1. DC Current Gain @ 1 Volt

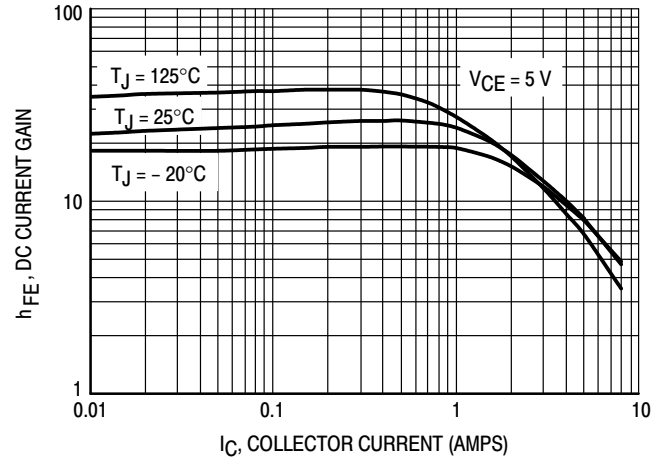


Figure 2. DC Current Gain @ 5 Volts

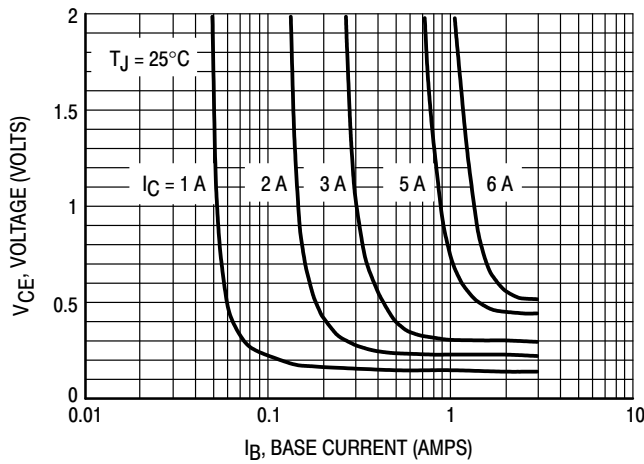


Figure 3. Collector Saturation Region

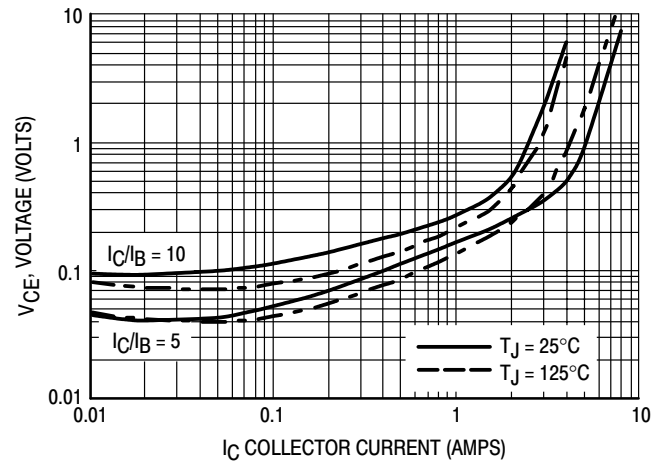


Figure 4. Collector-Emitter Saturation Voltage

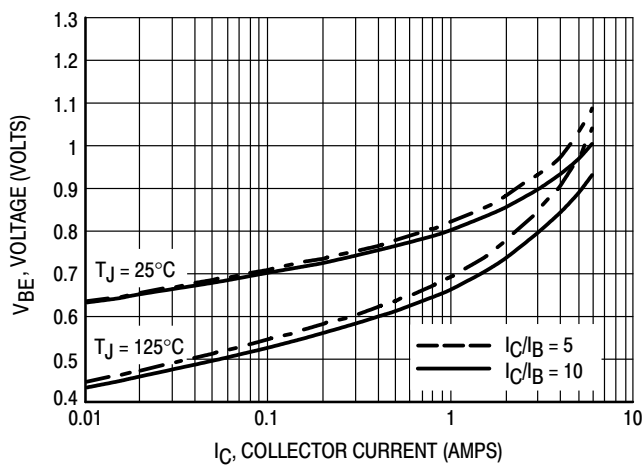


Figure 5. Base-Emitter Saturation Region

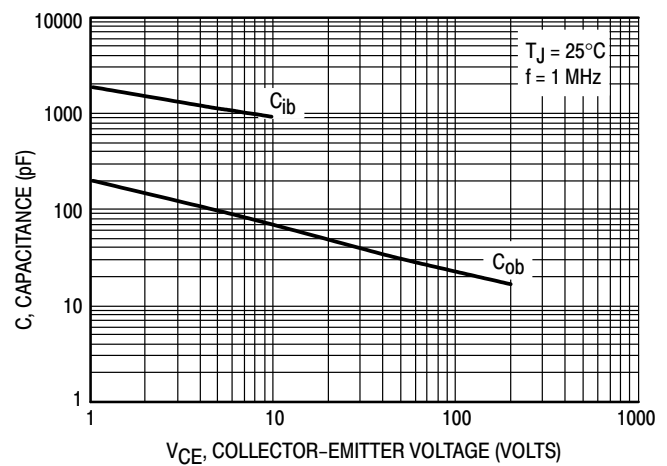


Figure 6. Capacitance

**TYPICAL SWITCHING CHARACTERISTICS**  
( $I_{B2} = I_C/2$  for all switching)

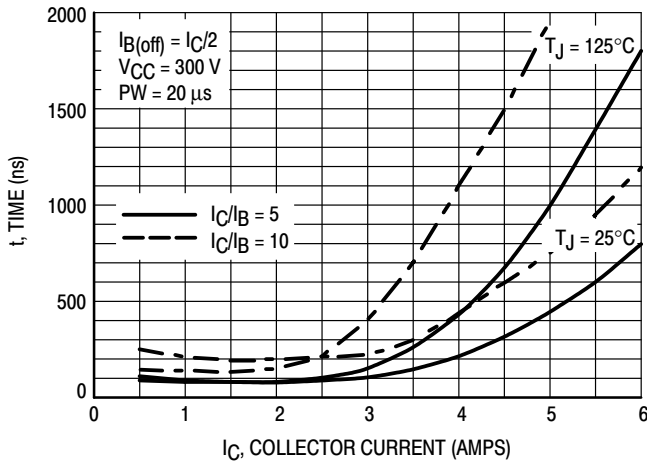


Figure 7. Resistive Switching,  $t_{on}$

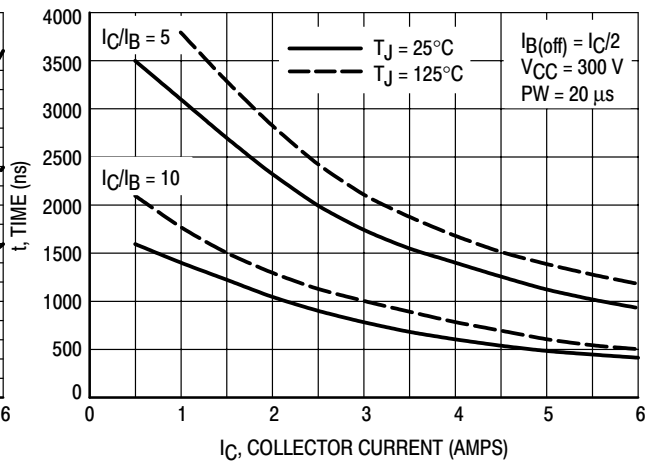


Figure 8. Resistive Switching,  $t_{off}$

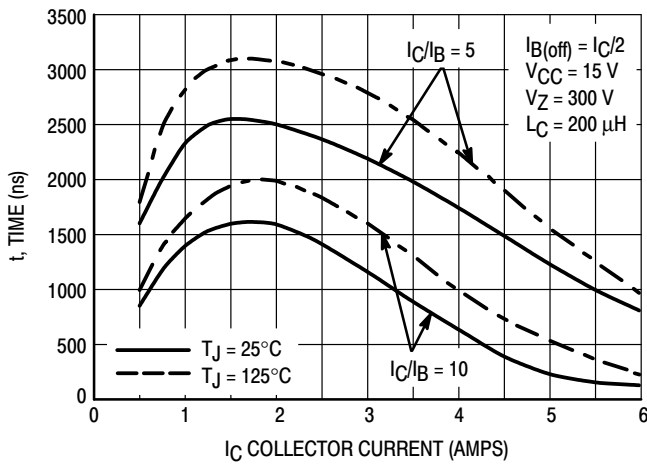


Figure 9. Inductive Storage Time,  $t_{si}$

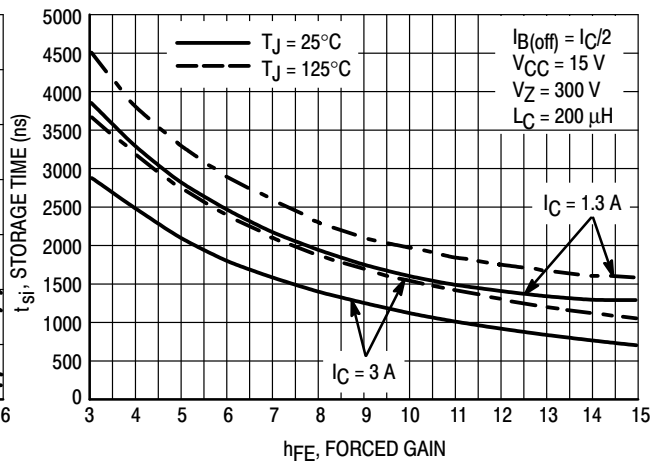


Figure 10. Inductive Storage Time,  $t_{si}(h_{FE})$

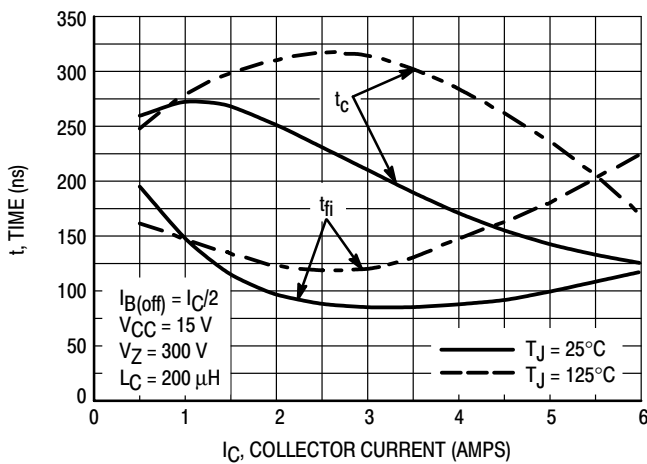


Figure 11. Inductive Switching,  $t_c$  and  $t_{fi}$   
 $I_C/I_B = 5$

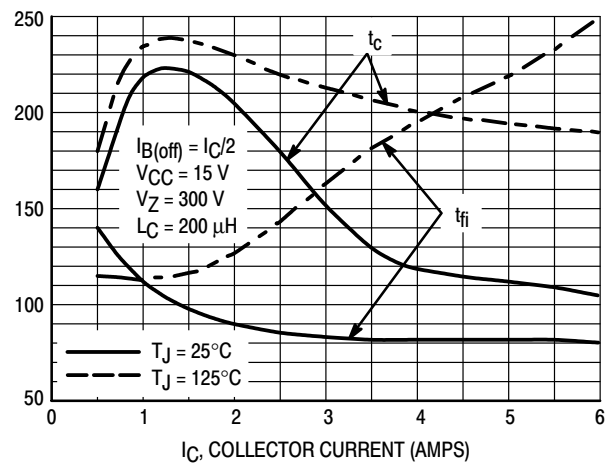
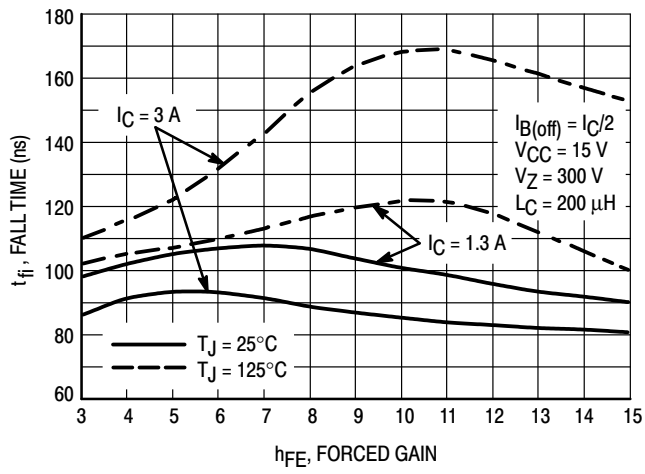
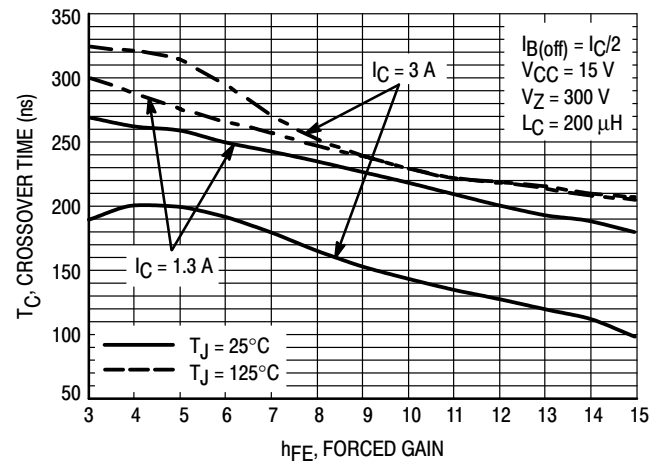


Figure 12. Inductive Switching,  $t_c$  and  $t_{fi}$   
 $I_C/I_B = 10$

**TYPICAL SWITCHING CHARACTERISTICS**  
**( $I_{B2} = I_C/2$  for all switching)**



**Figure 13. Inductive Fall Time**



**Figure 14. Inductive Crossover Time**

GUARANTEED SAFE OPERATING AREA INFORMATION

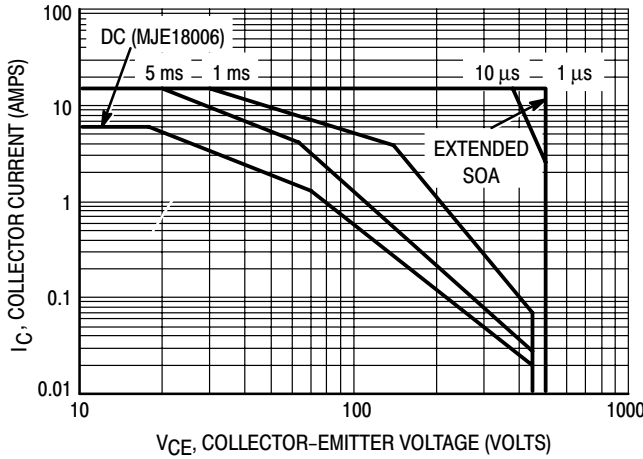


Figure 15. Forward Bias Safe Operating Area

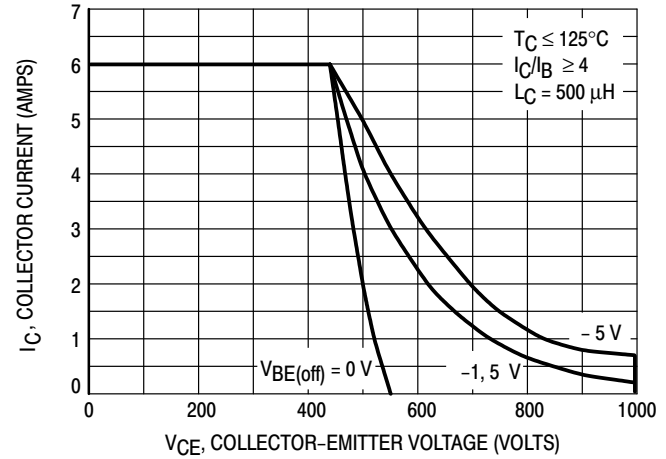


Figure 16. Reverse Bias Switching Safe Operating Area

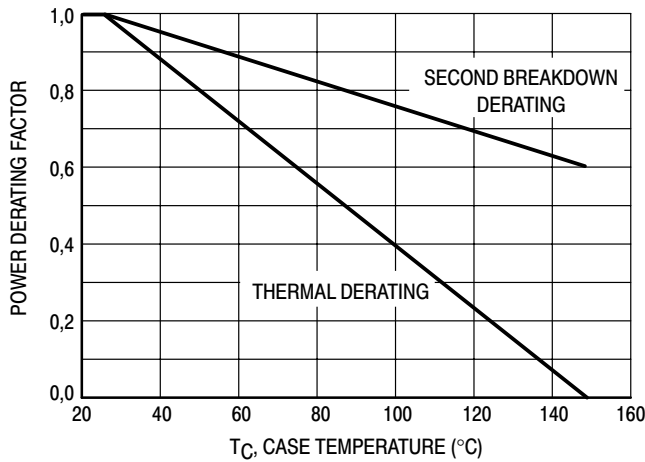


Figure 17. Forward Bias Power Derating

There are two limitations on the power handling ability of a transistor: average junction temperature and second breakdown. Safe operating area curves indicate  $I_C - V_{CE}$  limits of the transistor that must be observed for reliable operation; i.e., the transistor must not be subjected to greater dissipation than the curves indicate. The data of Figure 15 is based on  $T_C = 25^\circ\text{C}$ ;  $T_{J(pk)}$  is variable depending on power level. Second breakdown pulse limits are valid for duty cycles to 10% but must be derated when  $T_C \geq 25^\circ\text{C}$ . Second breakdown limitations do not derate the same as thermal limitations. Allowable current at the voltages shown in Figure 15 may be found at any case temperature by using the appropriate curve on Figure 17.  $T_{J(pk)}$  may be calculated from the data in Figure 20. At any case temperatures, thermal limitations will reduce the power that can be handled to values less than the limitations imposed by second breakdown. For inductive loads, high voltage and current must be sustained simultaneously during turn-off with the base-to-emitter junction reverse-biased. The safe level is specified as a reverse-biased safe operating area (Figure 16). This rating is verified under clamped conditions so that the device is never subjected to an avalanche mode.

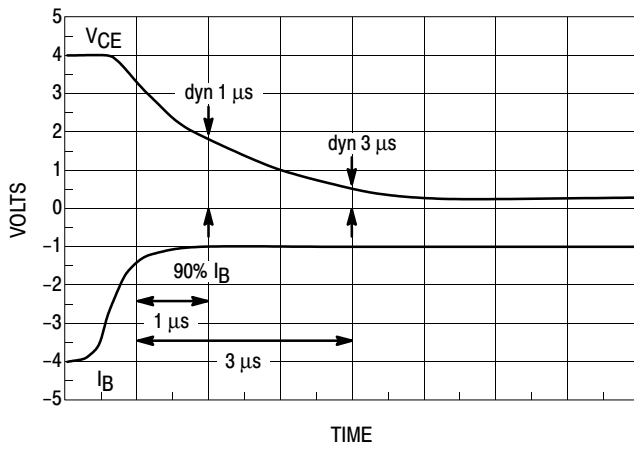


Figure 18. Dynamic Saturation Voltage Measurements

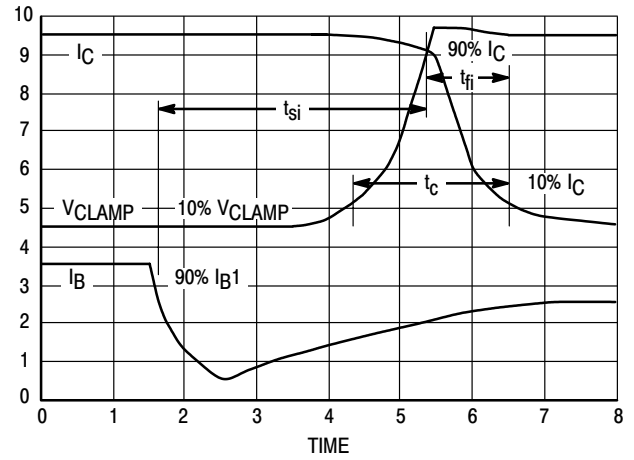
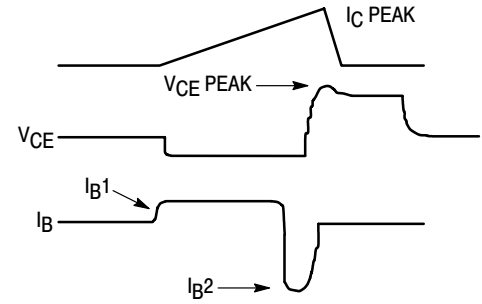
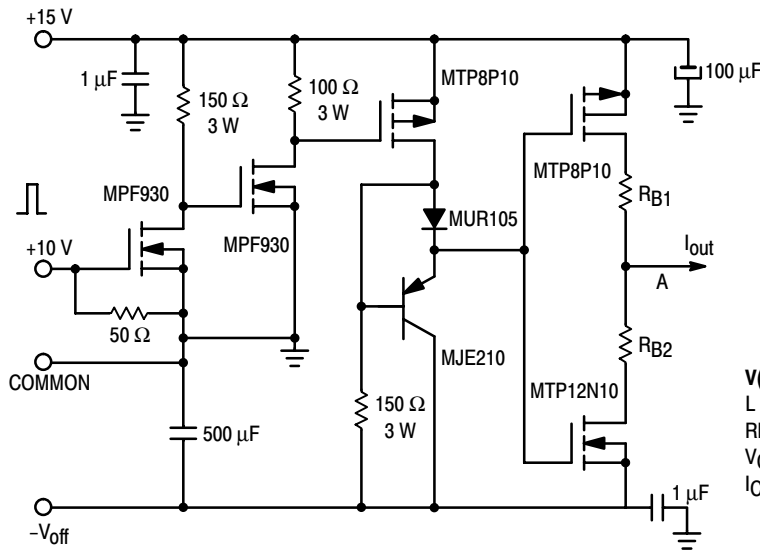


Figure 19. Inductive Switching Measurements



**V(BR)CEO(sus)**  
L = 10 mH  
RB2 = ∞  
VCC = 20 VOLTS  
IC(pk) = 100 mA

**INDUCTIVE SWITCHING**  
L = 200 μH  
RB2 = 0  
VCC = 15 VOLTS  
RB1 SELECTED FOR  
DESIRED IB1

**RBSOA**  
L = 500 μH  
RB2 = 0  
VCC = 15 VOLTS  
RB1 SELECTED  
FOR DESIRED IB1

Table 1. Inductive Load Switching Drive Circuit

### TYPICAL THERMAL RESPONSE

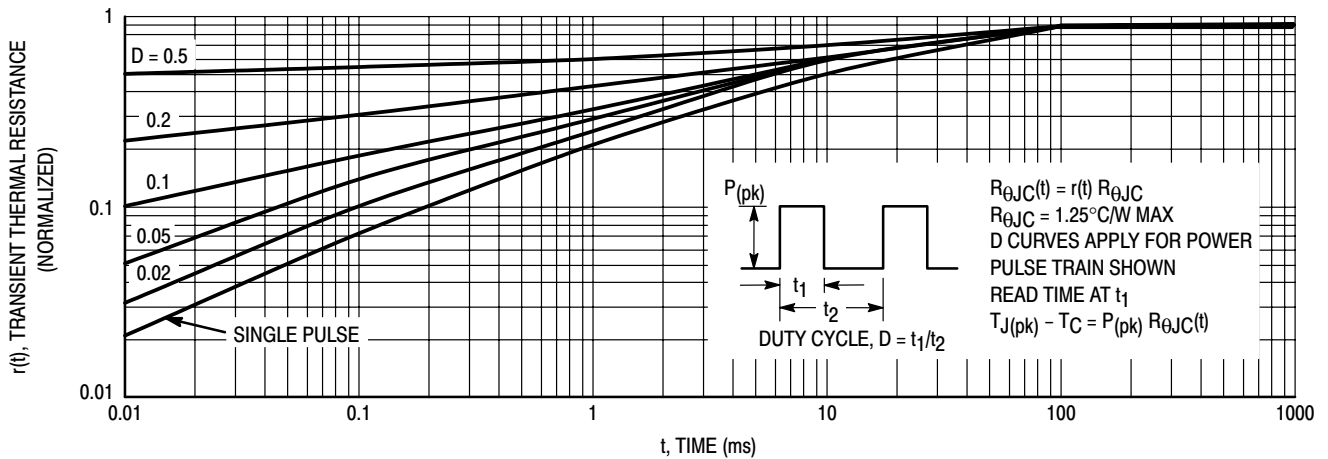
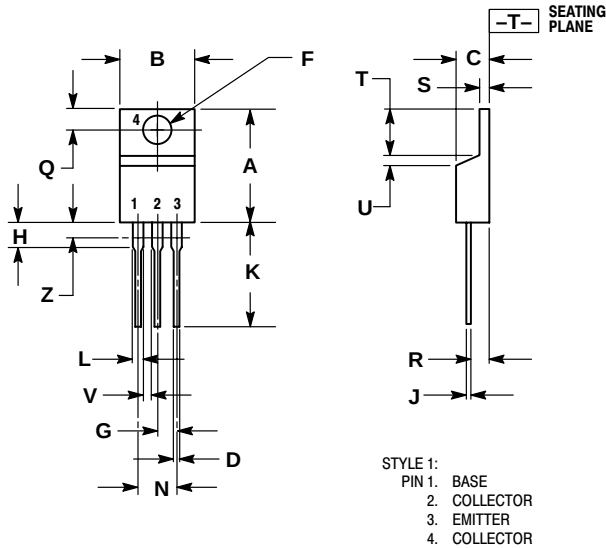


Figure 20. Typical Thermal Response ( $Z_{\theta JC}(t)$ ) for MJE18006

# MJE18006

## PACKAGE DIMENSIONS

TO-220AB  
CASE 221A-09  
ISSUE AA



### NOTES:

1. DIMENSIONING AND TOLERANCING PER ANSI Y14.5M, 1982.
2. CONTROLLING DIMENSION: INCH.
3. DIMENSION Z DEFINES A ZONE WHERE ALL BODY AND LEAD IRREGULARITIES ARE ALLOWED.

| DIM | INCHES |       | MILLIMETERS |       |
|-----|--------|-------|-------------|-------|
|     | MIN    | MAX   | MIN         | MAX   |
| A   | 0.570  | 0.620 | 14.48       | 15.75 |
| B   | 0.380  | 0.405 | 9.66        | 10.28 |
| C   | 0.160  | 0.190 | 4.07        | 4.82  |
| D   | 0.025  | 0.035 | 0.64        | 0.88  |
| F   | 0.142  | 0.147 | 3.61        | 3.73  |
| G   | 0.095  | 0.105 | 2.42        | 2.66  |
| H   | 0.110  | 0.155 | 2.80        | 3.93  |
| J   | 0.018  | 0.025 | 0.46        | 0.64  |
| K   | 0.500  | 0.562 | 12.70       | 14.27 |
| L   | 0.045  | 0.060 | 1.15        | 1.52  |
| N   | 0.190  | 0.210 | 4.83        | 5.33  |
| Q   | 0.100  | 0.120 | 2.54        | 3.04  |
| R   | 0.080  | 0.110 | 2.04        | 2.79  |
| S   | 0.045  | 0.055 | 1.15        | 1.39  |
| T   | 0.235  | 0.255 | 5.97        | 6.47  |
| U   | 0.000  | 0.050 | 0.00        | 1.27  |
| V   | 0.045  | ---   | 1.15        | ---   |
| Z   | ---    | 0.080 | ---         | 2.04  |

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